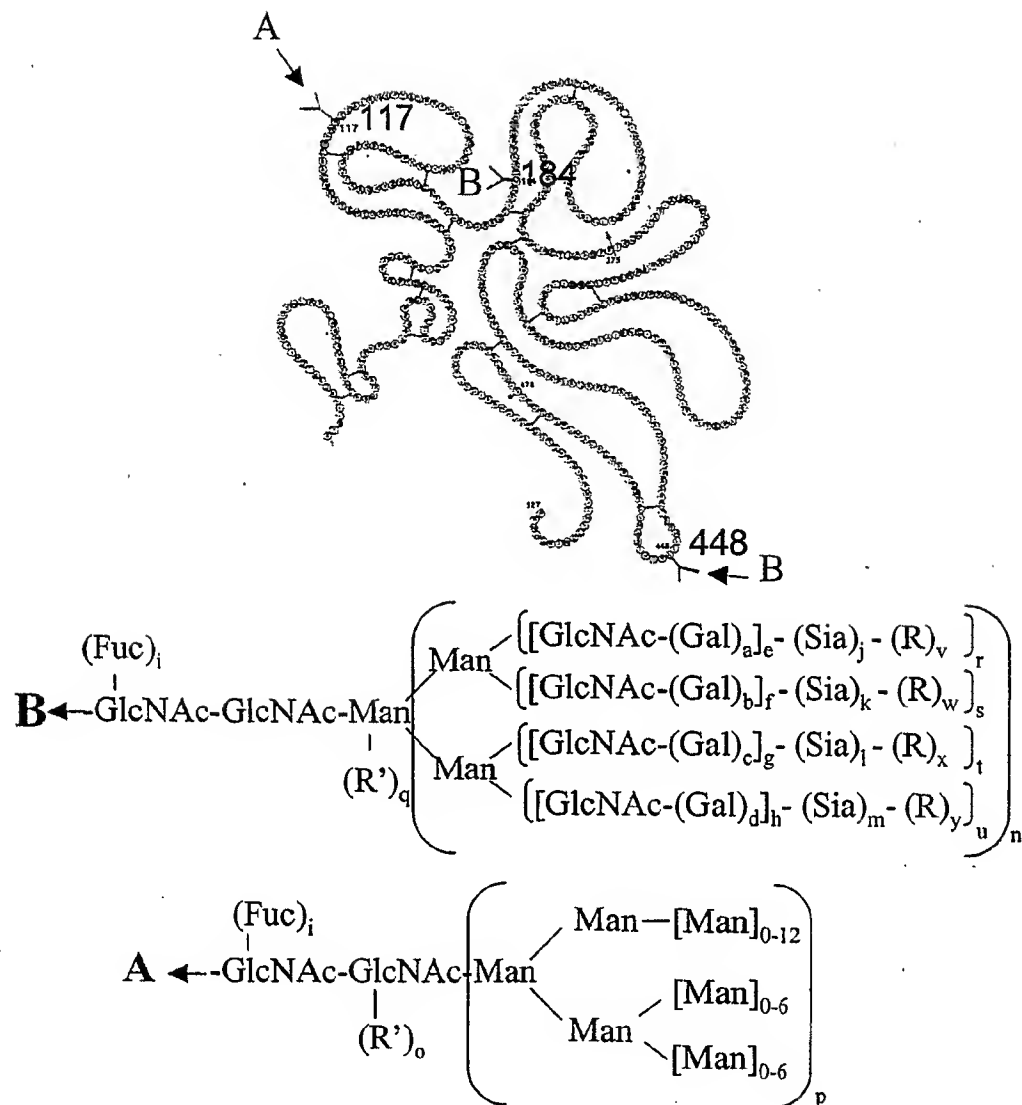


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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer; R' = sugar, glycoconjugate.

FIG. 40H

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NSO expressed tPA

A = B; a-m, r-u (independently selected) = 0 or 1;  
n = 1; o, p, q, v-y = 0

- ↓
1. sialidase, alpha-galactosidase
  2. CMP-SA-levulinate, ST3Gal3,
  3. H<sub>4</sub>N<sub>2</sub>-PEG

A = B; a-m, r-y (independently selected) = 0 or 1;  
n = 1; o, p, q = 0;  
v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 40I

CHO, BHK, 293 cells, Vero expressed tPA

a-g, n, p = 1; h = 1 to 3;  
j-m, i, (independently selected) = 0 or 1;  
r-u (independently selected) = 0 to 1; q, o, v-y = 0.

- ↓
1. alpha and beta Mannosidases
  2. CMP-SA, ST3Gal3
  3. Galactosyltransferase, UDP-Gal-PEG

a-g, n = 1; h = 1 to 3;  
i, r-u (independently selected) = 0 or 1; o = 1;  
q, p, v-y = 0; j-m (independently selected) = 0 or 1;  
R' = Gal-PEG

FIG. 40J

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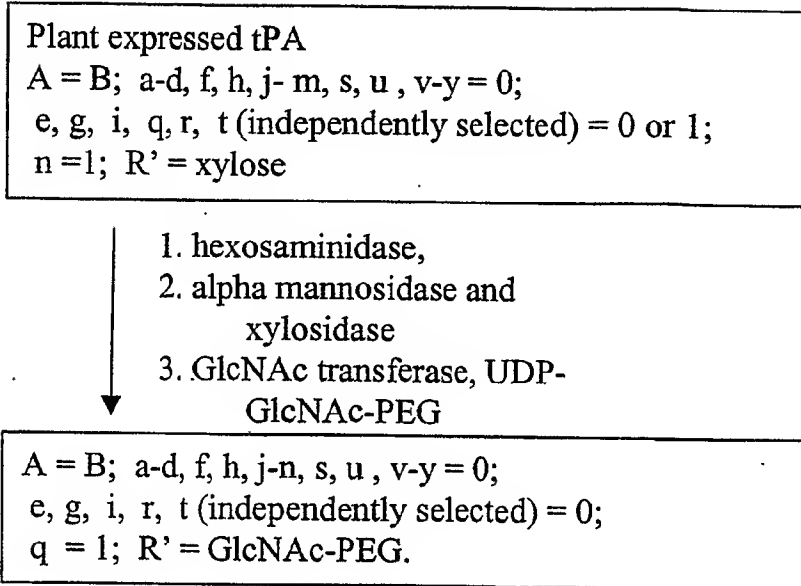
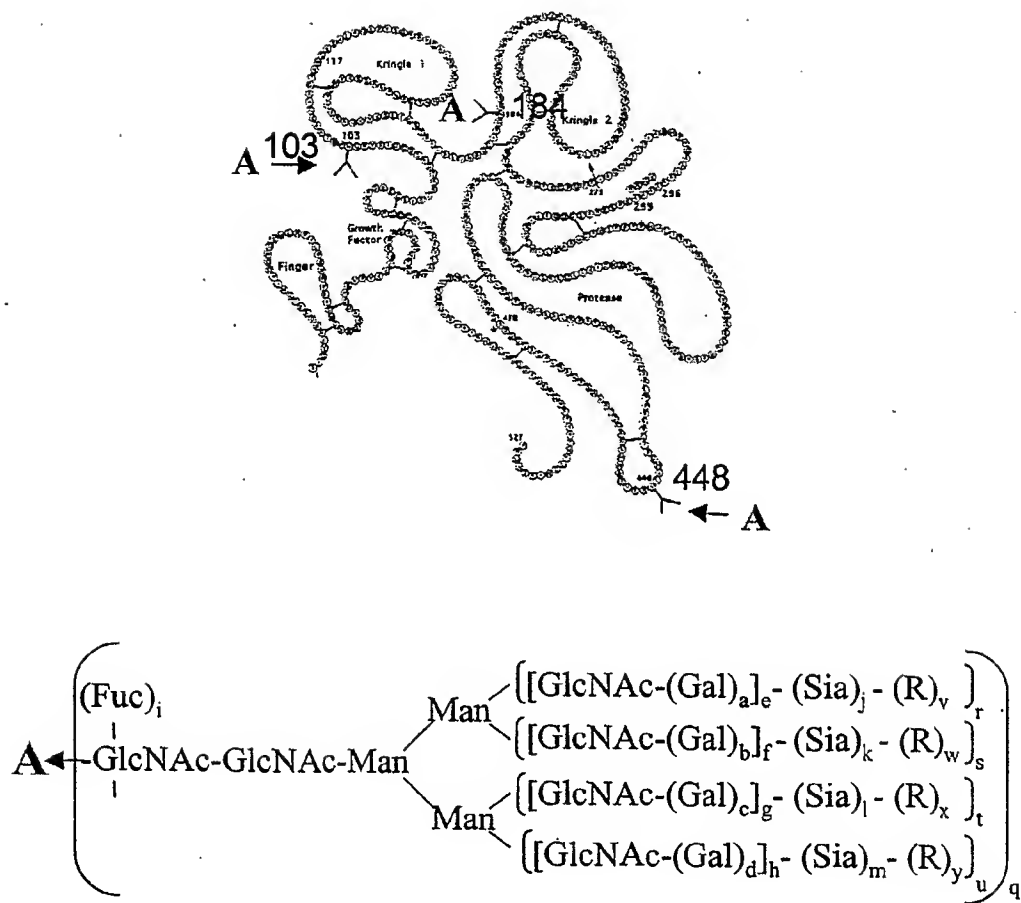


FIG. 40K

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

$$v-y=0; R = \text{polymer.}$$

FIG. 40L

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CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 40M

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq),  
ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 40N

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NSO expressed TNK tPA

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2. Galactosyltransferase, UDP-Gal
  - ▼ 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

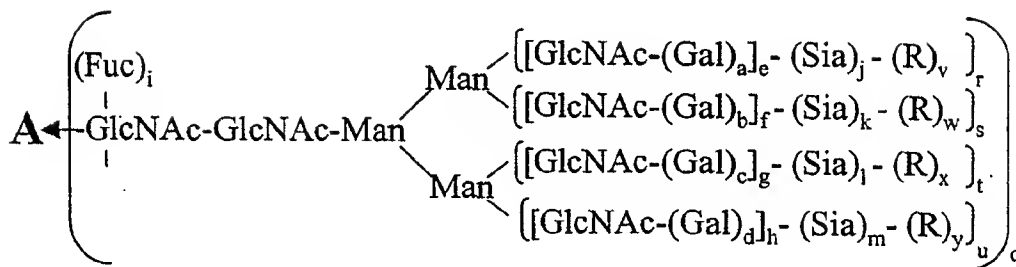
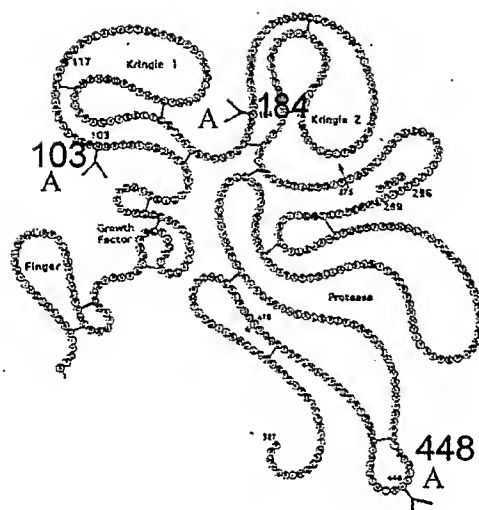
e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 400

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 40P

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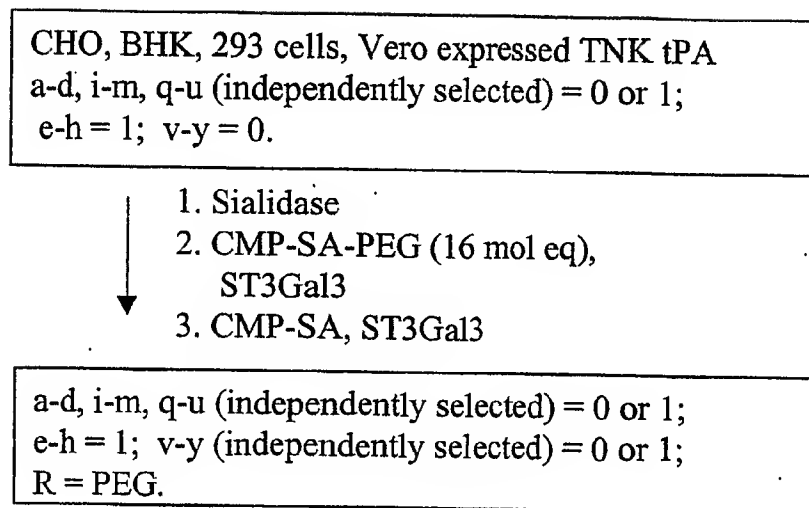


FIG. 40Q

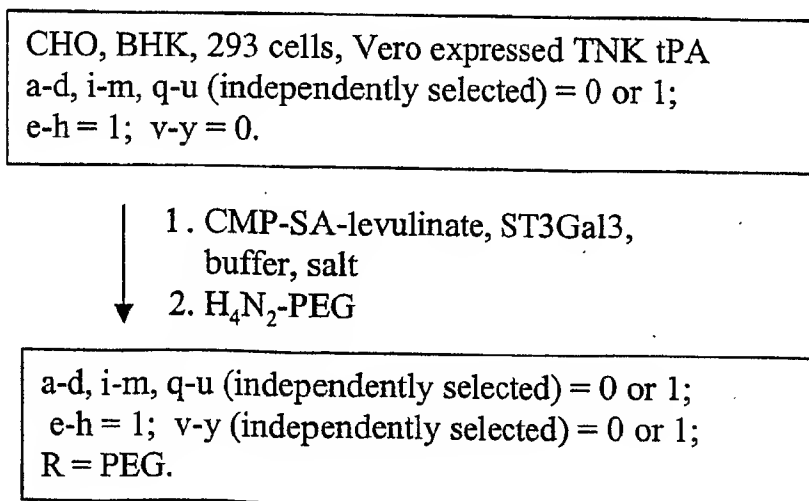


FIG. 40R



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CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

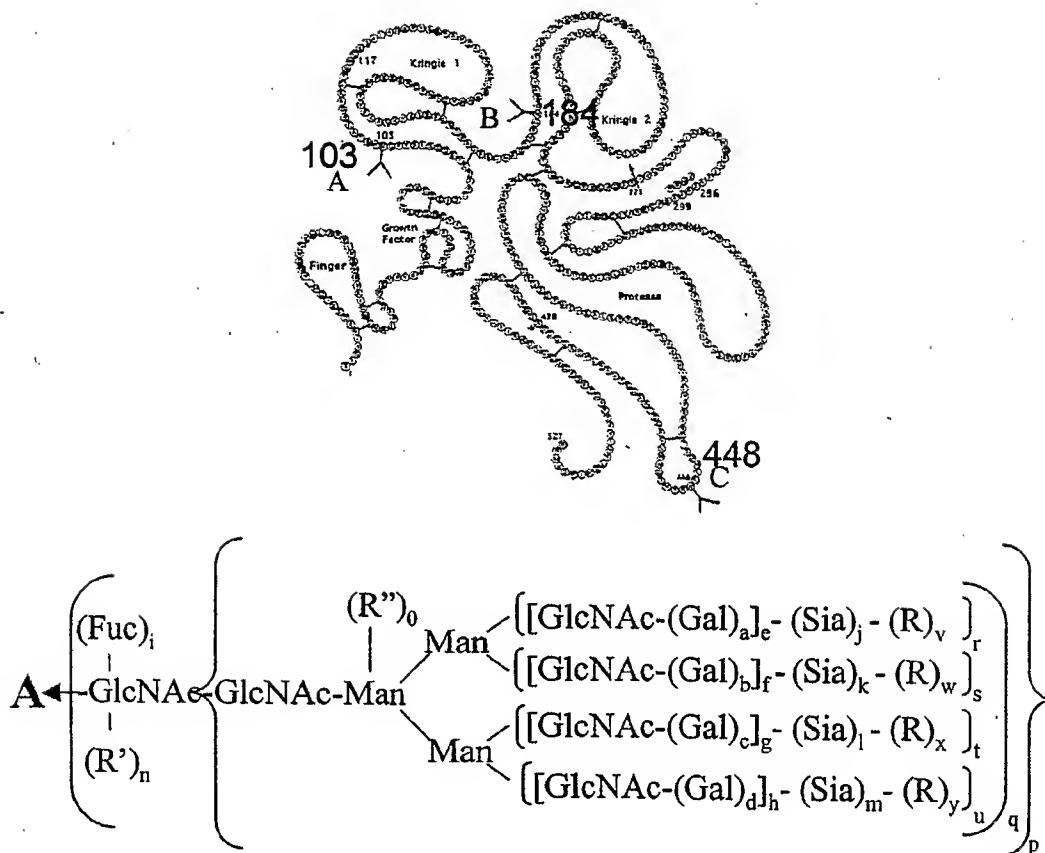


1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;  
e-h = 1; j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 40S

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a-d, i, n-y (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

R'' = glycosyl residue.

FIG. 40T

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Insect cell expressed TNK tPA

a-d, f, h, j-m, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1;

j-m = 0; v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 40U

Yeast expressed TNK tPA

a-m = 0; q-y (independently selected) = 0 to 1; p = 1;

R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal-PEG

a-m, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-PEG.

FIG. 40V

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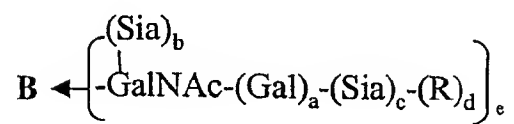
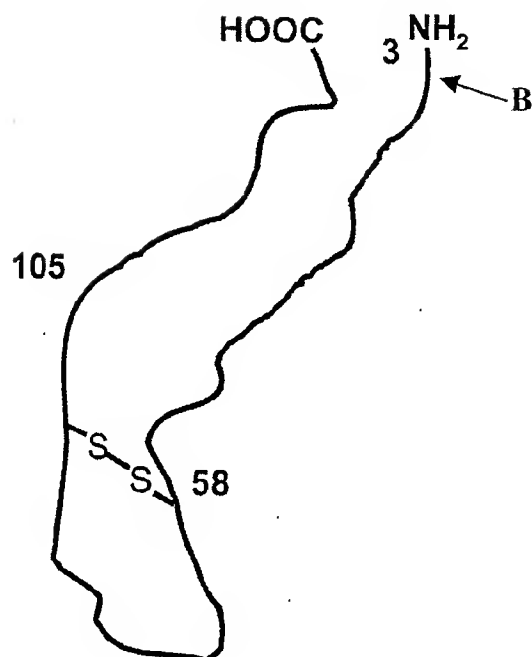
CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,  
ST3Gal3
  2. Galactosyltransferase, anti-TNF  
IG chimera produced in CHO.

a-m, r-u (independently selected) = 0 or 1; p, q = 1;  
n = 0; v-y (independently selected) = 0 or 1;  
R = linker-anti-TNF IG chimera protein.

FIG. 40W

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a-c, e (independently selected) = 0 or 1;  
d = 0;

R = modifying group, mannose, oligo-mannose.

FIG. 41A

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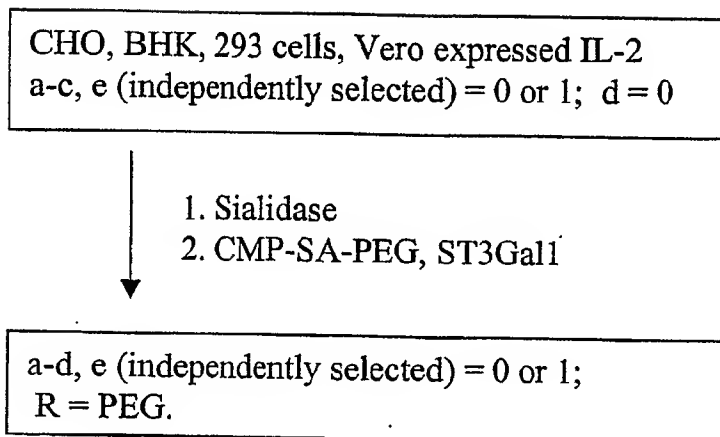


FIG. 41B

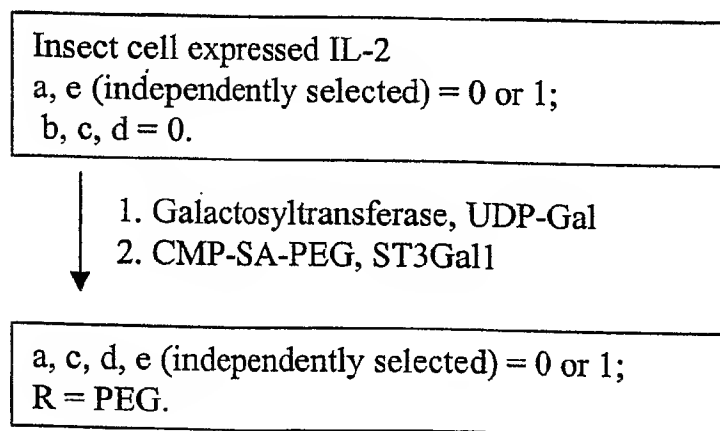


FIG. 41C

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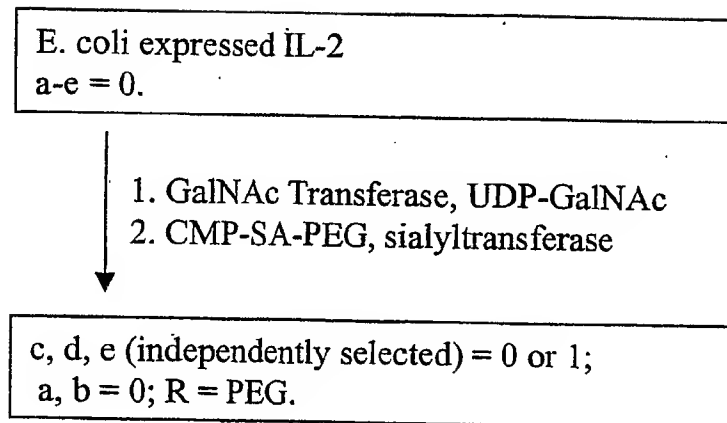


FIG. 41D

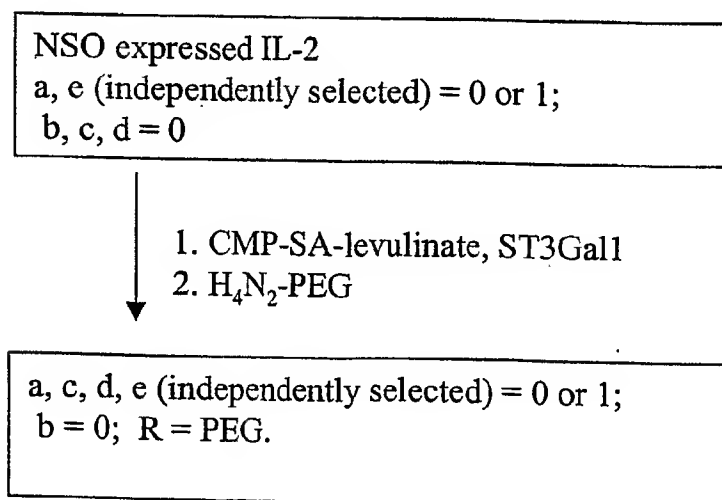


FIG. 41E

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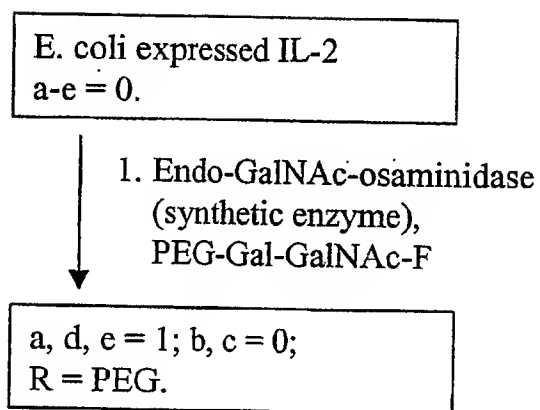


FIG. 41F

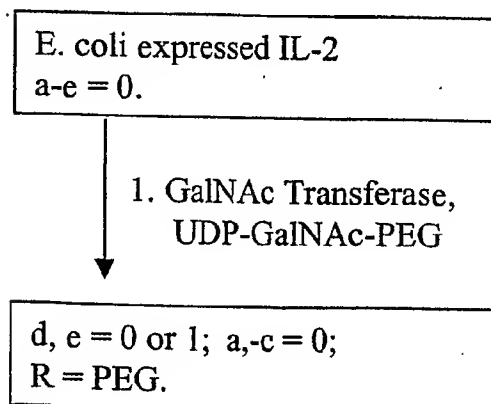
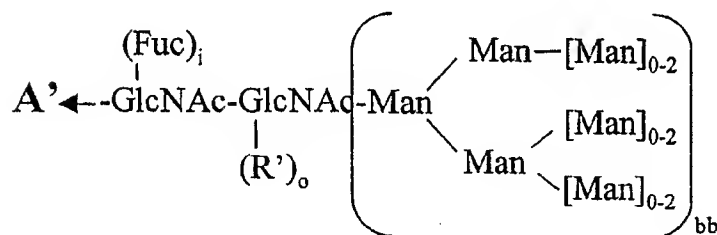
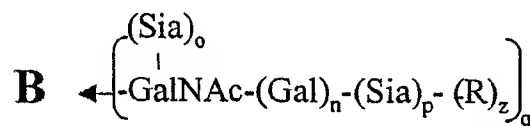
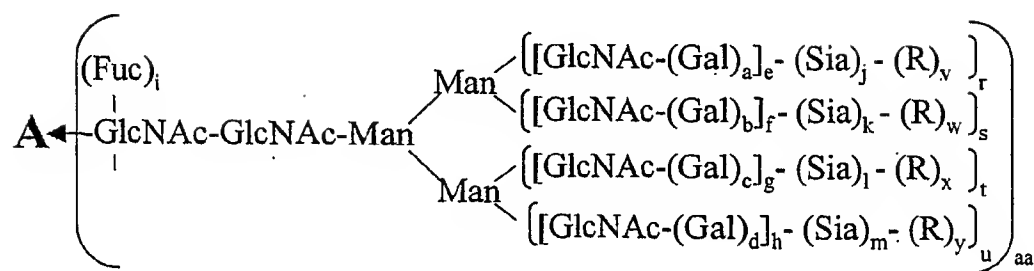


FIG. 41G



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2 peptides  
 A and A' - N-linked sites  
 B - O-linked sites



Alternate structure  
 for some N-linked  
 structures of A.

a-d, i, n-u (independently selected) = 0 or 1.  
 aa, bb (independently selected) = 0 or 1.  
 e-h (independently selected) = 0 to 6.  
 j-m (independently selected) = 0 to 20.  
 v-z = 0; R = polymer, glycoconjugate.

FIG. 42A

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CHO, BHK, 293s cells, Vero, MDCK, HEKC expressed  
Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.

- ↓  
1. Sialidase  
2. CMP-SA-PEG, ST3Gal3

e-h = 1 to 4;

aa, bb, a-d, i, n, q-u (independently selected) = 0 or 1;

o, p, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42B

CHO, BHK, 293S cells, Vero, MDCK, 293S, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.

- ↓  
1. Sialidase  
2. CMP-SA-PEG, ST3Gal3  
3. ST3Gal1, CMP-SA

e-h = 1 to 4;

aa, bb, a-d, i, n, p-u (independently selected) = 0 or 1;

o, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42C

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CHO, BHK, 293s cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected)=0 or 1;

v-z = 0.



1. CMP-SA-PEG, ST3Gal3

e-h = 1 to 4;

aa, bb, a-d, i, n-u (independently selected) = 0 or 1;

z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42D

CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) 0 or 1;

v-z = 0.



1. CMP-SA-PEG, ST3Gal1

e-h = 1 to 4;

aa, bb, a-d, i, n-u (independently selected) = 0 or 1;

z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42E

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CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected)=0 or 1;

v-z = 0.



1. CMP-SA-PEG,  $\alpha$ 2,8-ST

e-h = 1 to 4;

aa, bb, a-d, i, n-y (independently selected) = 0 or 1;

z = 0; j-m (independently selected) = 0 to 2;

v-y (independently selected) = 1,

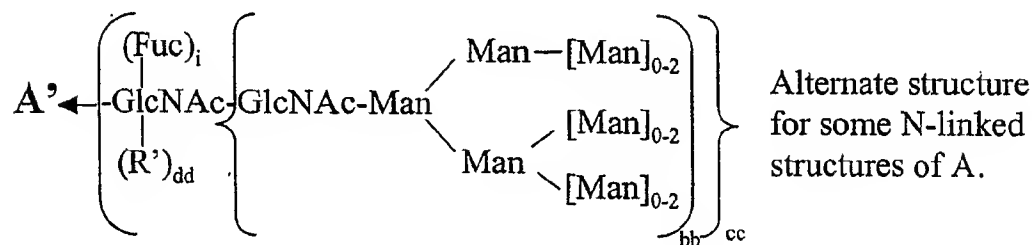
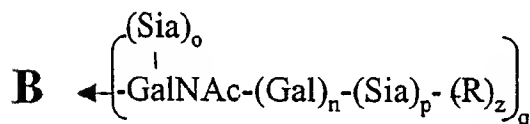
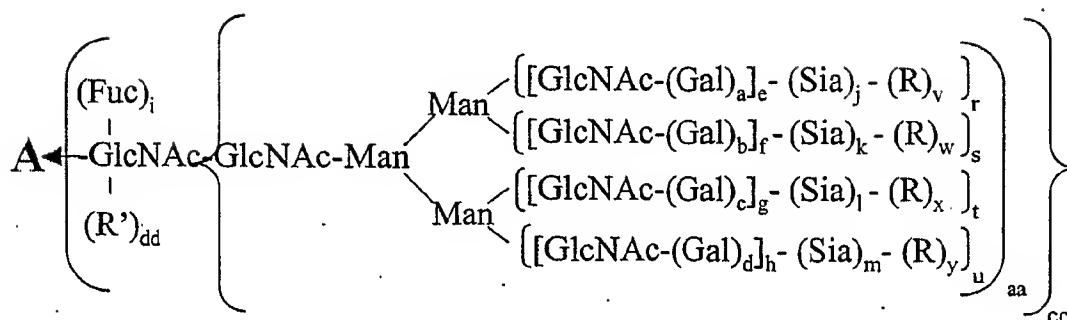
when j-m (independently selected) is 2;

R = PEG.

FIG. 42F

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2 peptides

**A or A'** - N-linked sites**B** - O-linked sites

a-d, i, n-u, (independently selected) = 0 or 1.

aa, bb, cc, dd (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

v-z = 0;

R = modifying group, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 42G

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CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

↓ 1. CMP-SA-levulinate, ST3Gal3,  
2. H<sub>4</sub>N<sub>2</sub>-PEG

e-h = 1 to 4;

aa, bb, cc, a-d, i, n-u (independently selected) = 0 or 1;

dd, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42H

CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

↓ 1. endo-H  
2. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, bb, dd, a-d, i, j-u (independently selected) = 0 or 1;

cc, v-z = 0; R' = -Gal-PEG.

FIG. 42I

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CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. ST3Gal3, CMP-SA
  2. endo-H
  3. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, bb, dd, a-d, i, j-u (independently selected) = 0 or 1;

cc, v-z = 0; R' = -Gal-PEG.

FIG. 42J

CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. mannosidases
  2. GNT 1 & 2, UDP-GlcNAc
  3. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, a-d, i, j-y (independently selected) = 0 or 1;

bb, cc, dd, z = 0; R = PEG.

FIG. 42K

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CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. mannosidases
  2. GNT-1, 2, 4 & 5; UDP-GlcNAc
  3. galactosyltransferase, UDP-Gal
  4. ST3Gal3, CMP-SA

e-h = 1 to 4;

aa, bb, cc, a-d, i, j-q (independently selected) = 0 or 1;

dd, v-z = 0.

FIG. 42L

CHO, BHK, 293S cells, Vero, MDCK, HEKC  
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. mannosidases
  2. GNT-1, UDP-GlcNAc-PEG

e-h = 0 to 4;

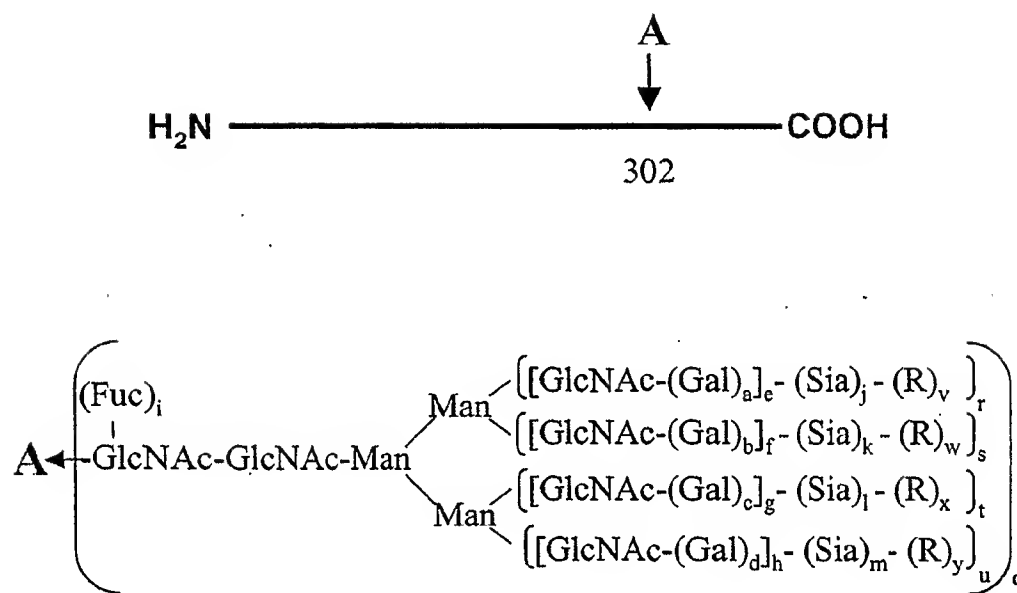
aa, a-d, i, j-y (independently selected) = 0 or 1;

bb, cc, dd, z = 0.

FIG. 42M



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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 43A

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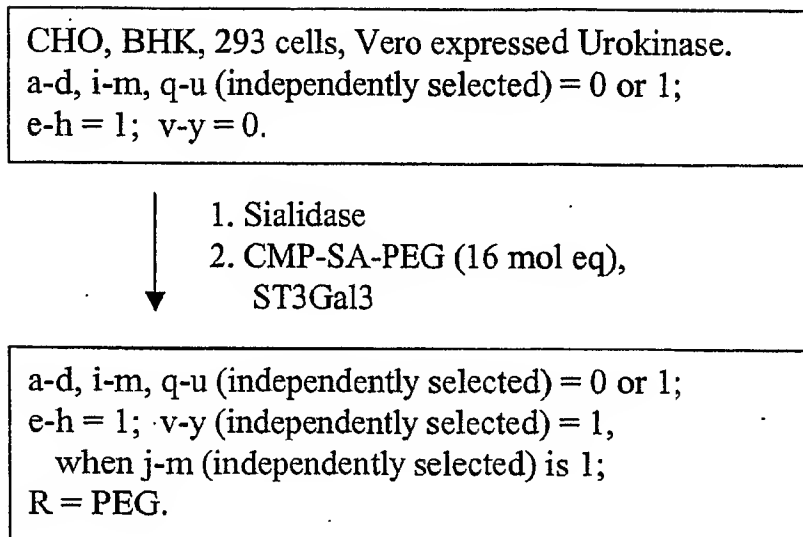


FIG. 43B

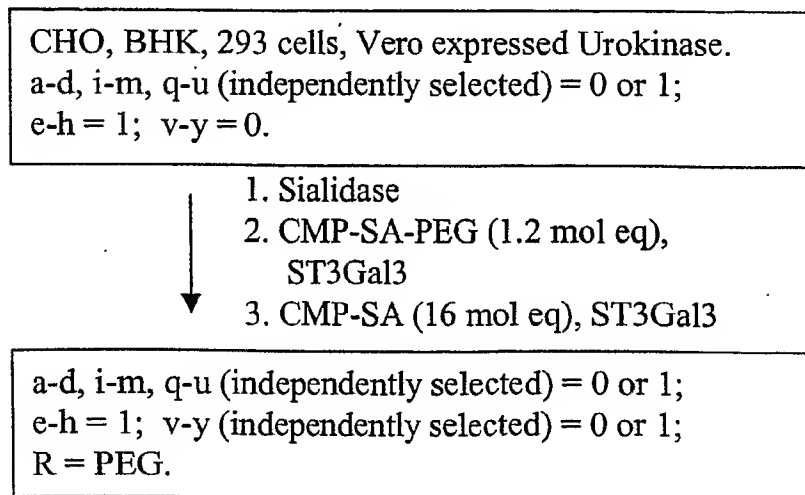


FIG. 43C

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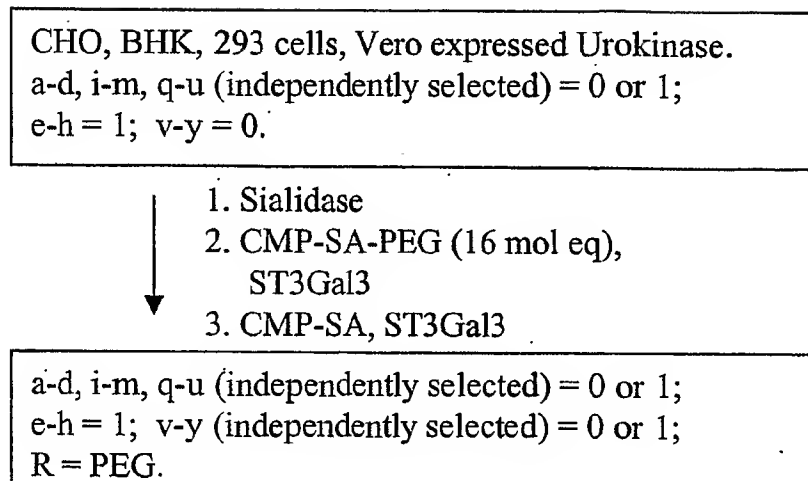


FIG. 43D

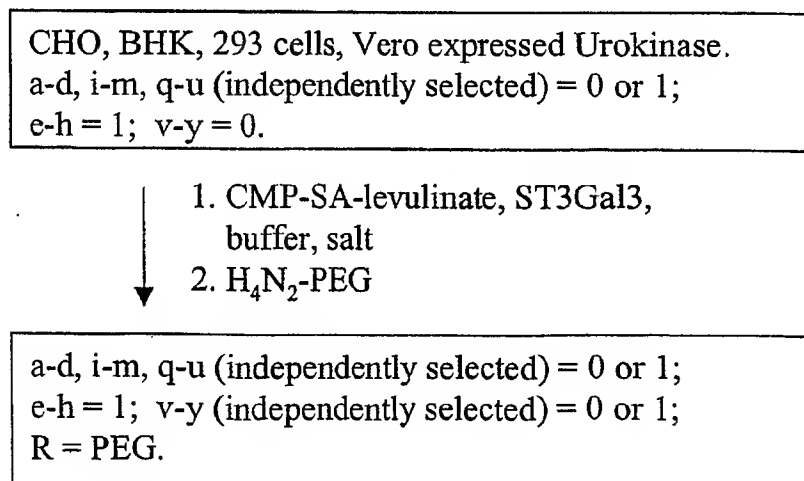


FIG. 43E

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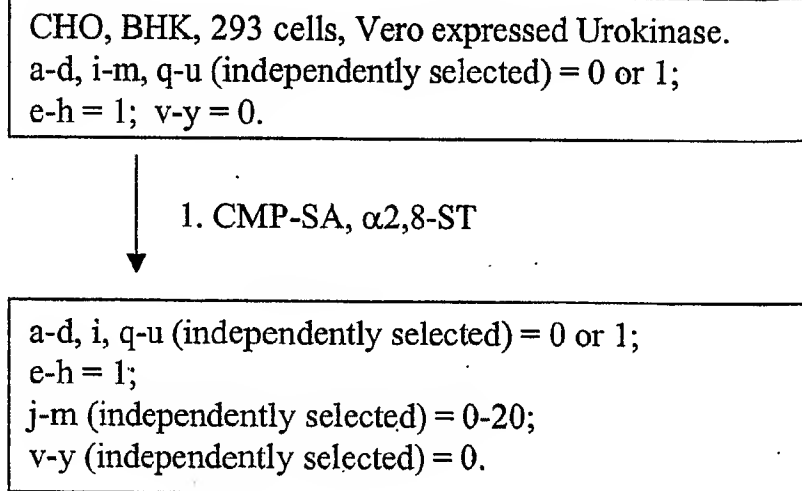
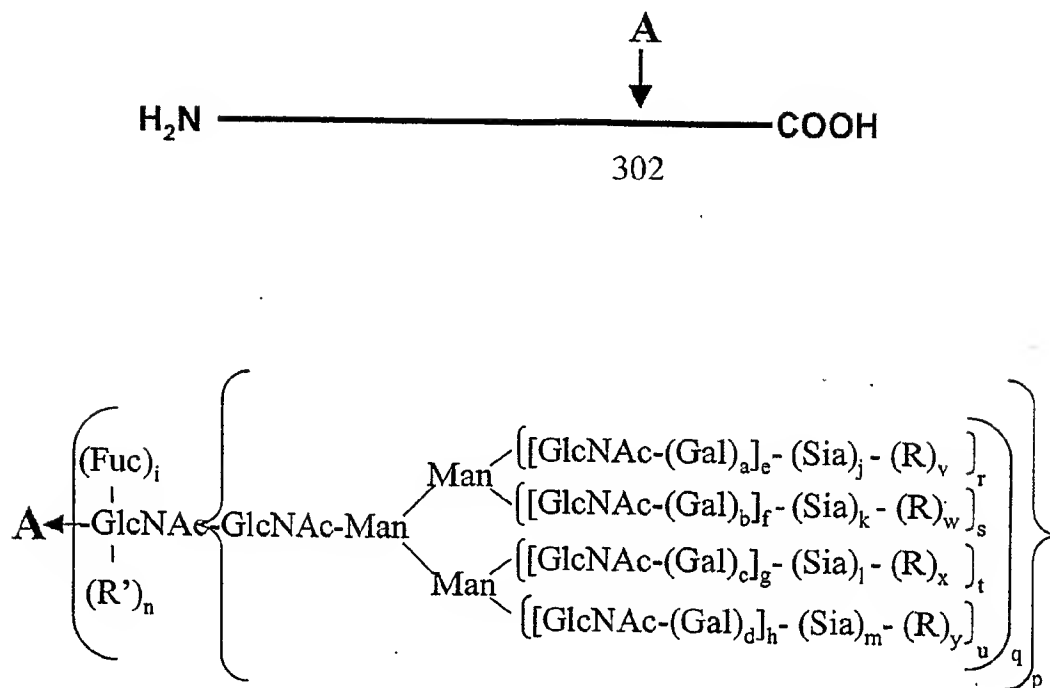


FIG. 43F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 43G

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Insect cell expressed Urokinase.

a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1;

j-n = 0; v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 43H

Yeast expressed Urokinase.

a-n = 0;

q-y (independently selected) = 0 to 1;

p = 1; R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal

3. CMP-SA-PEG, ST3Gal3

a-m, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-Sia-PEG.

FIG. 43I

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CHO, BHK, 293 cells, Vero expressed Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
  2. ST3Gal1, desialylated Urokinase produced in CHO.
  - ↓ 3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;

p = 1; n = 0;

v-y (independently selected) = 0 or 1;

R = linker-Urokinase.

FIG. 43J

Isolated Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0; n = 0;

Sia (independently selected) = Sia or SO<sub>4</sub>;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.

- ↓
1. sulfohydrolase
  2. CMP-SA-PEG, sialyltransferase

a-d, i-m, q-u (independently selected) = 0 or 1;

n = 0; e-h = 1; Sia = Sia;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.

v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 43K

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Isolated Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; n = 0; v-y = 0;

Sia (independently selected) = Sia or SO<sub>4</sub>;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.



1. sulfohydrolase, hexosaminidase

2. UDP-Gal-PEG, galactosyltransferase

a-d, i, q-u (independently selected) = 0 or 1;

e-h = 1; j-n = 0; Gal (independently selected) = Gal;

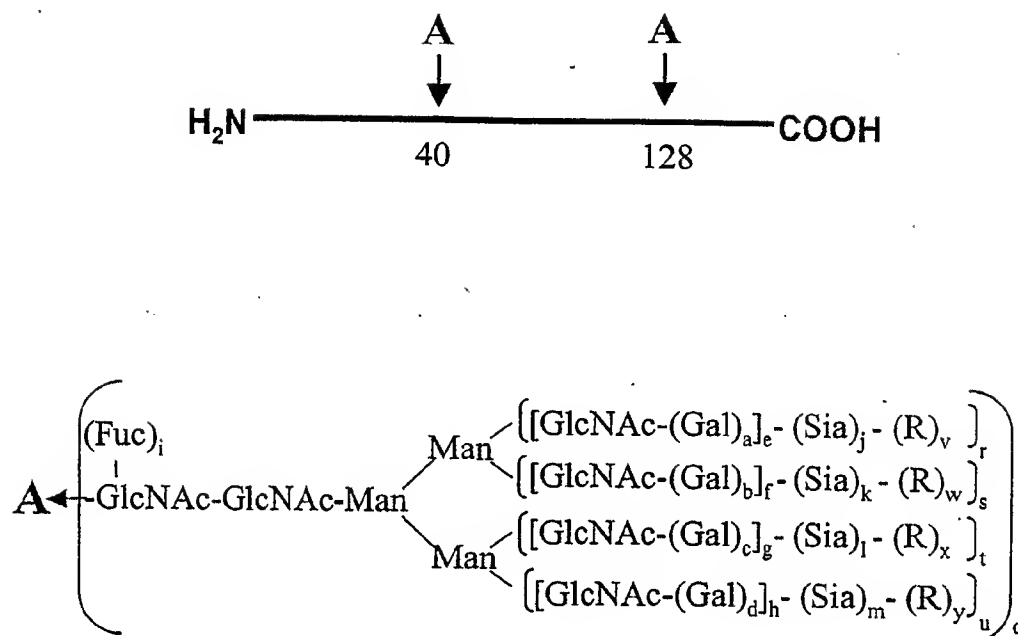
GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc;

v-y (independently selected) = 0 or 1; R = PEG.

FIG. 43L



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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

 $\nu-y=0$ ; R = polymer, glycoconjugate.

FIG. 44A

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CHO, BHK, 293 cells, Vero expressed DNase I.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1;  
v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 44B

CHO, BHK, 293 cells, Vero expressed DNase I.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq), ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 44C

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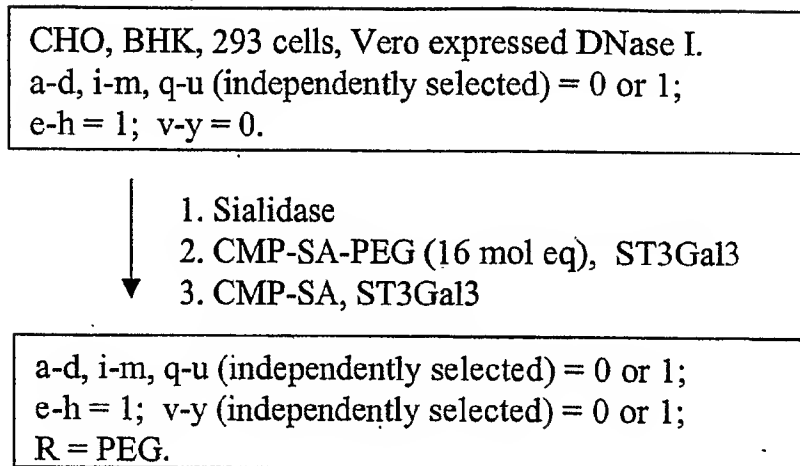


FIG. 44D

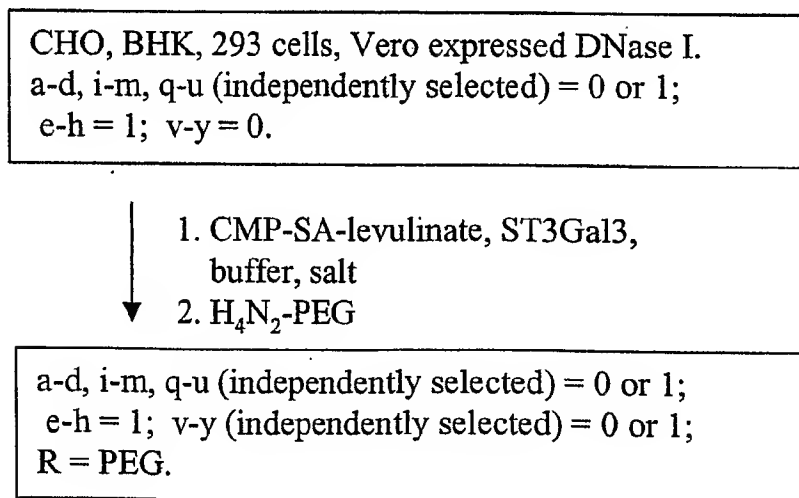


FIG. 44E

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CHO, BHK, 293 cells, Vero expressed DNase I.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

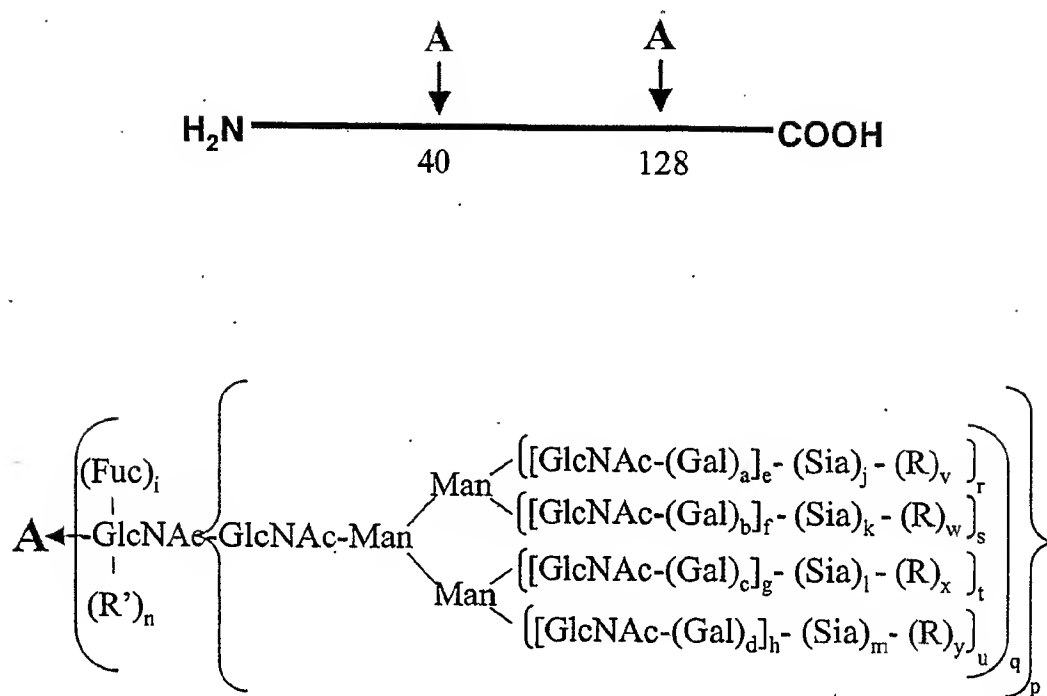


1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;  
e-h = 1;  
j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 44F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 44G

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Insect cell expressed DNase I.

a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1; j-n = 0;

v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 44H

Yeast expressed DNase I.

a-n = 0;

q-y (independently selected) = 0 to 1;

p = 1; R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal

3. CMP-SA-PEG, ST3Gal3

a-n, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-Sia-PEG.

FIG. 44I

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CHO, BHK, 293 cells, Vero expressed DNase I.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
  2. ST3Gal1, desialylated alpha-1-Proteinase inhibitor.
  3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0;  
v-y (independently selected) = 0 or 1;  
R = linker- alpha-1-Proteinase inhibitor.

FIG. 44J





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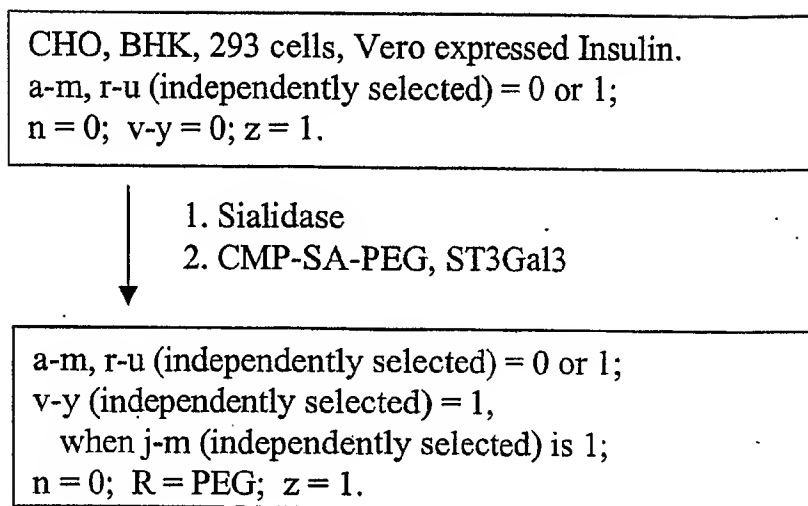


FIG. 45B

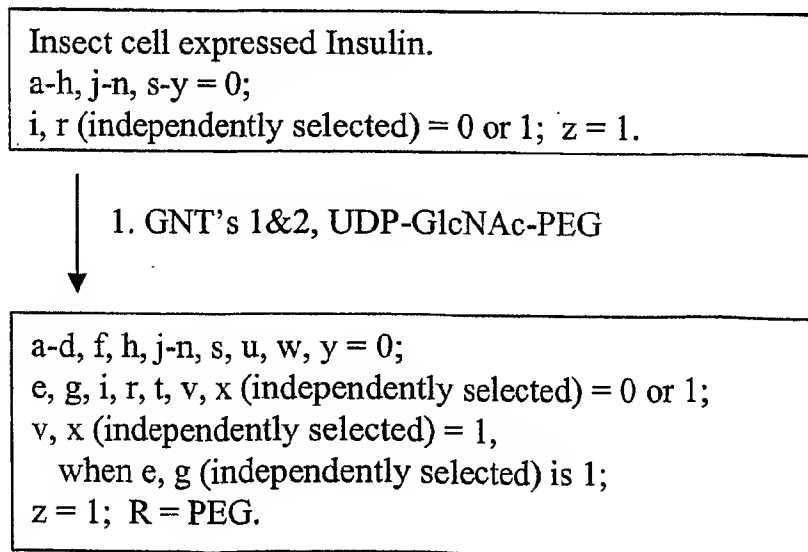


FIG. 45C

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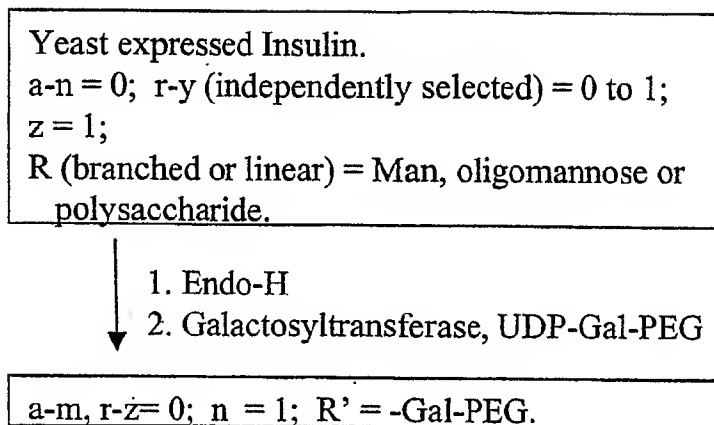
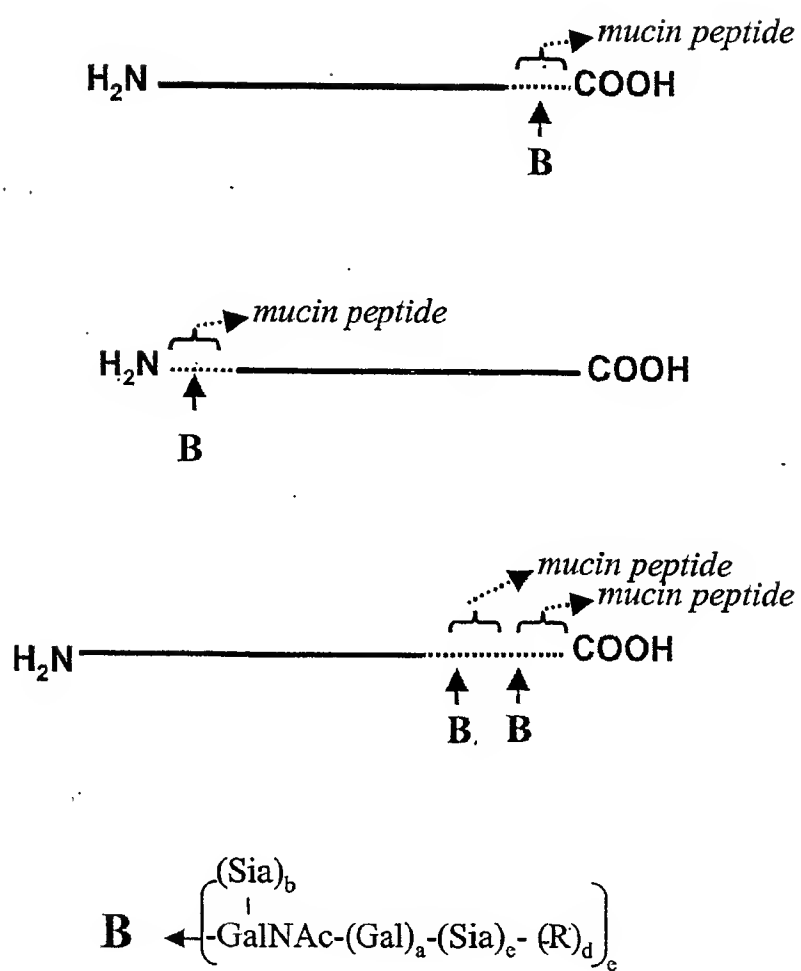


FIG. 45D

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a-c, e (independently selected) = 0 or 1;  
d = 0; R = polymer

FIG. 45E

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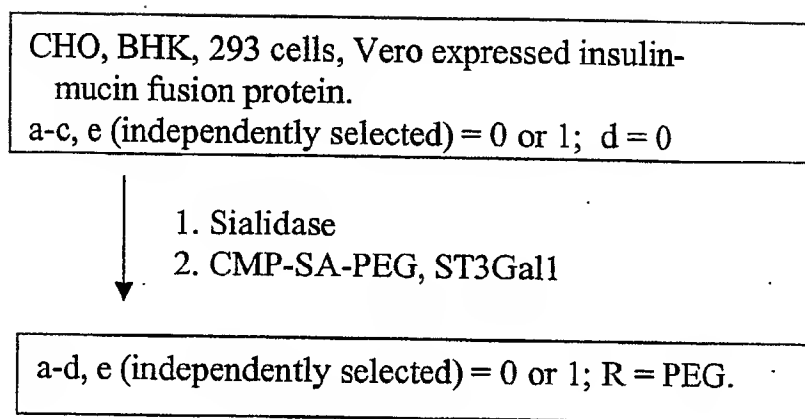


FIG. 45F

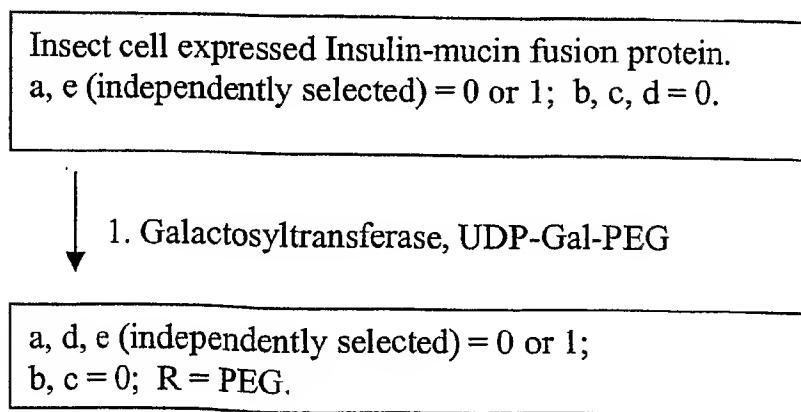


FIG. 45G

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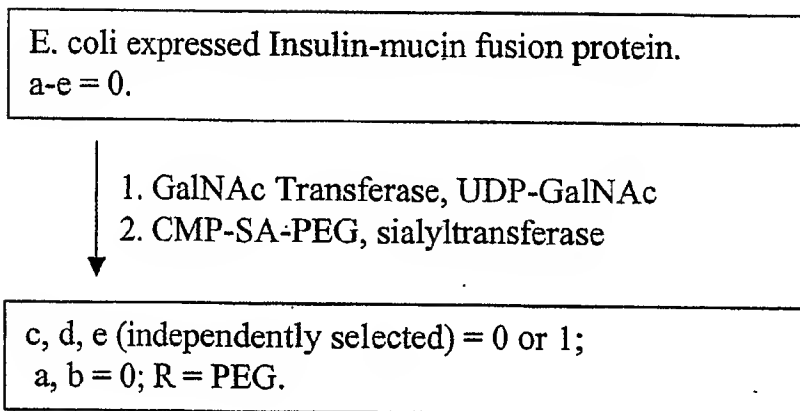
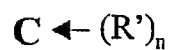
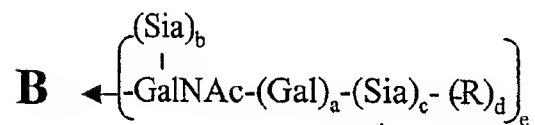
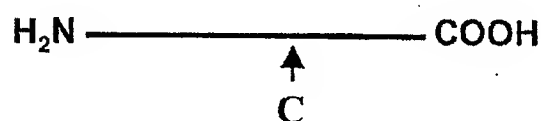
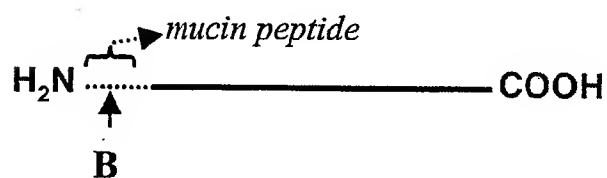
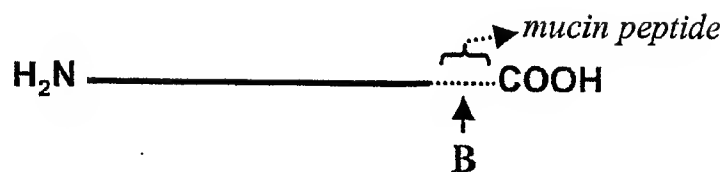


FIG. 45H

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a-c, e (independently selected) = 0 or 1;  
 d = 0; R = modifying group, mannose,  
 oligo-mannose.

FIG. 45I

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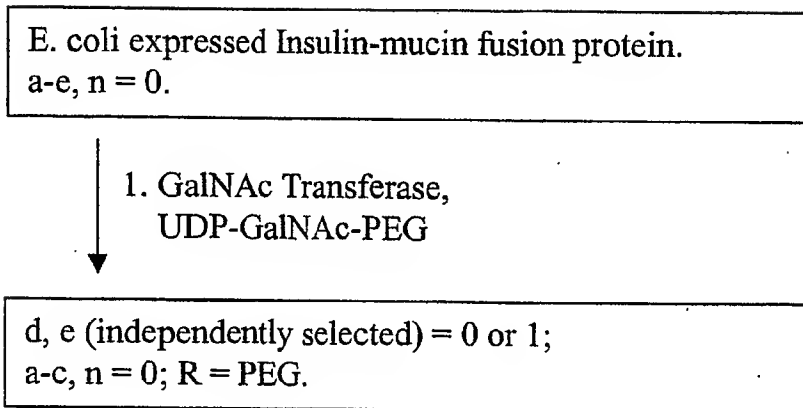


FIG. 45J

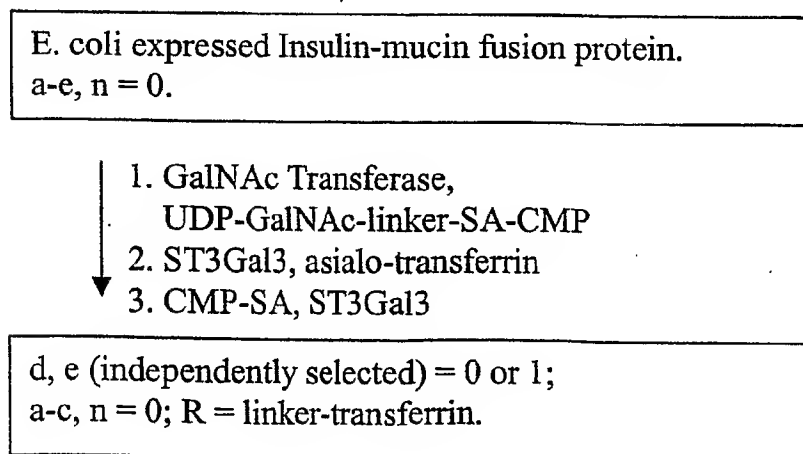


FIG. 45K

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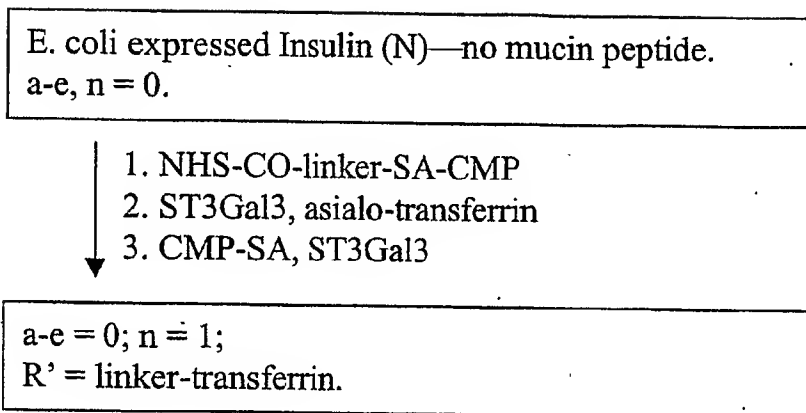
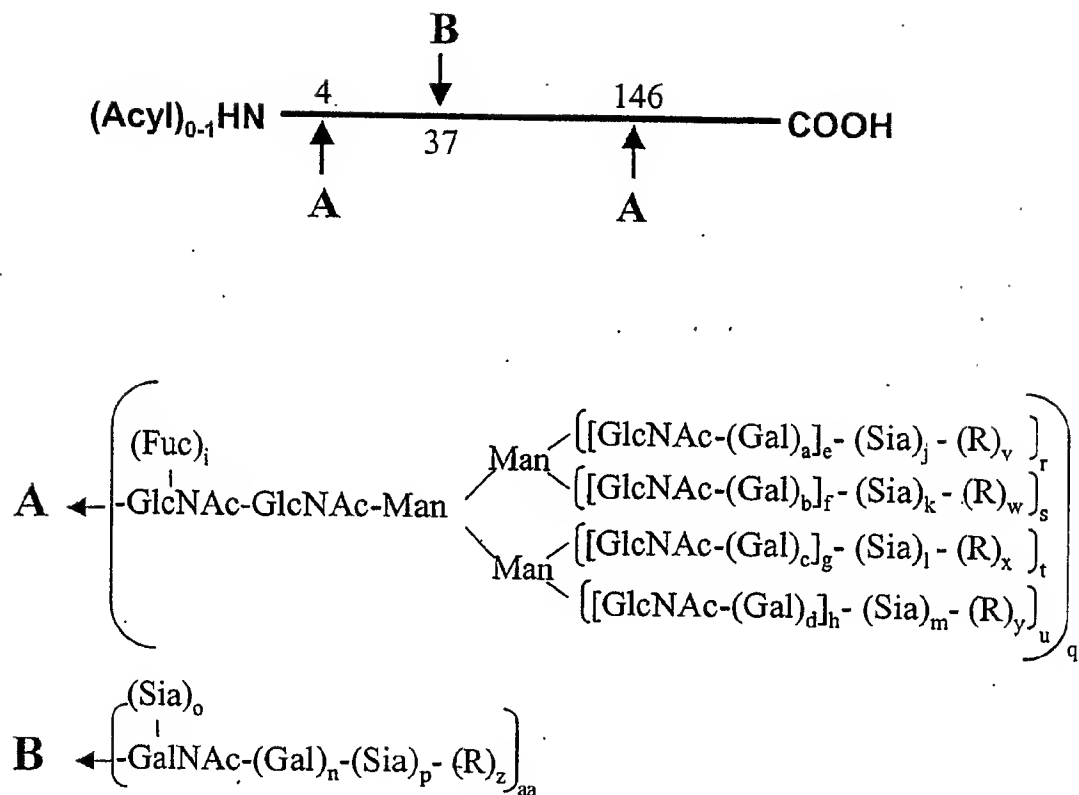


FIG. 45L



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a-d, i, n-u, aa (independently selected) = 0 or 1.  
 e-h (independently selected) = 0 to 6.  
 j-m (independently selected) = 0 to 100.  
 v-y = 0; R = polymer, glycoconjugate.

FIG. 46A

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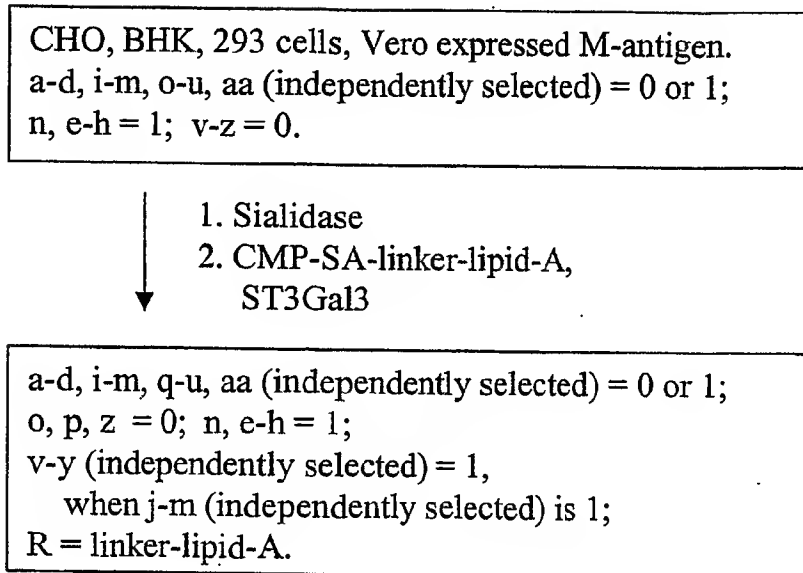


FIG. 46B

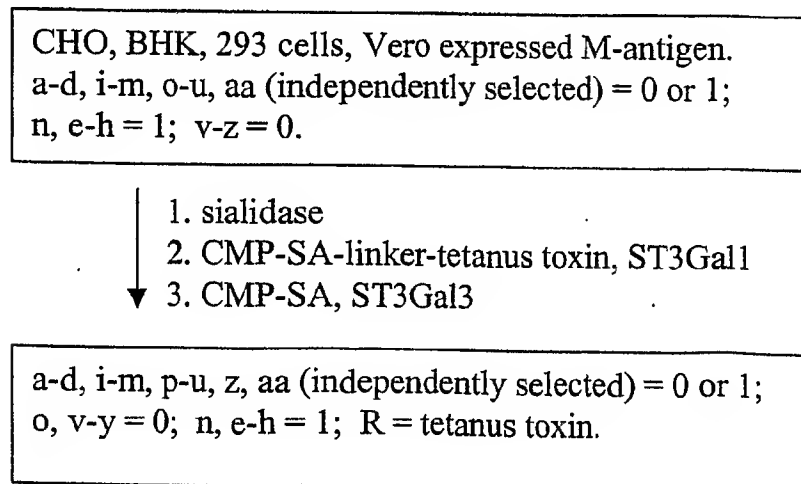


FIG. 46C

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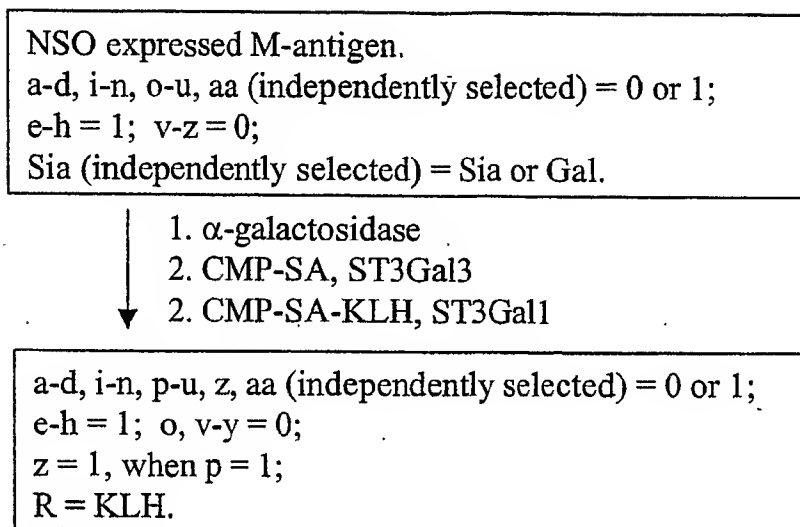


FIG. 46D

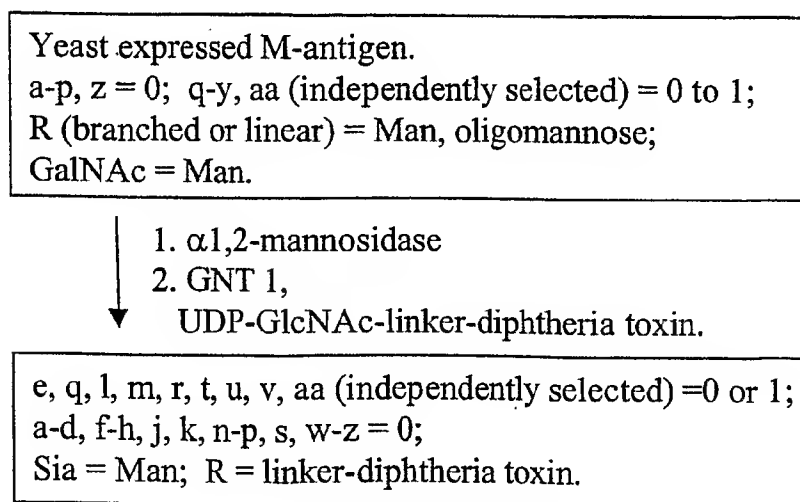


FIG. 46E

211/498

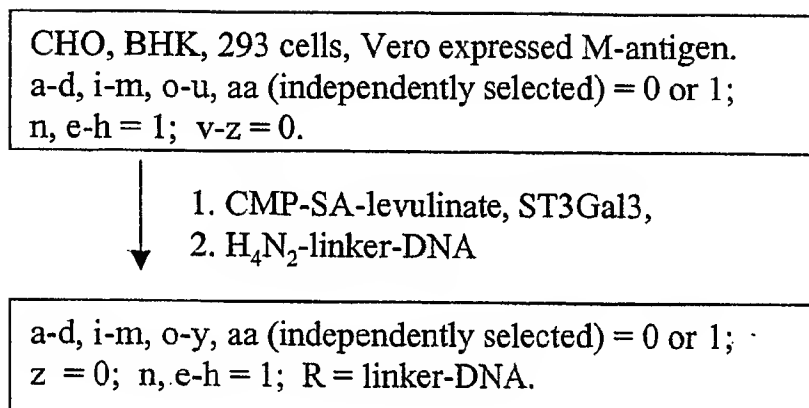


FIG. 46F

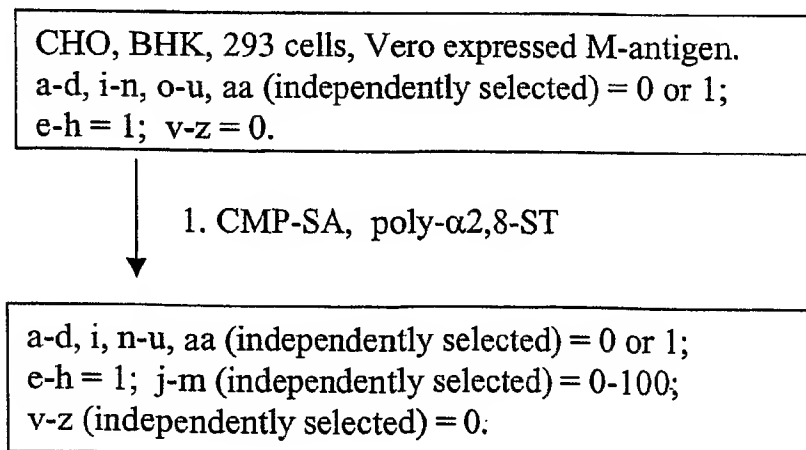
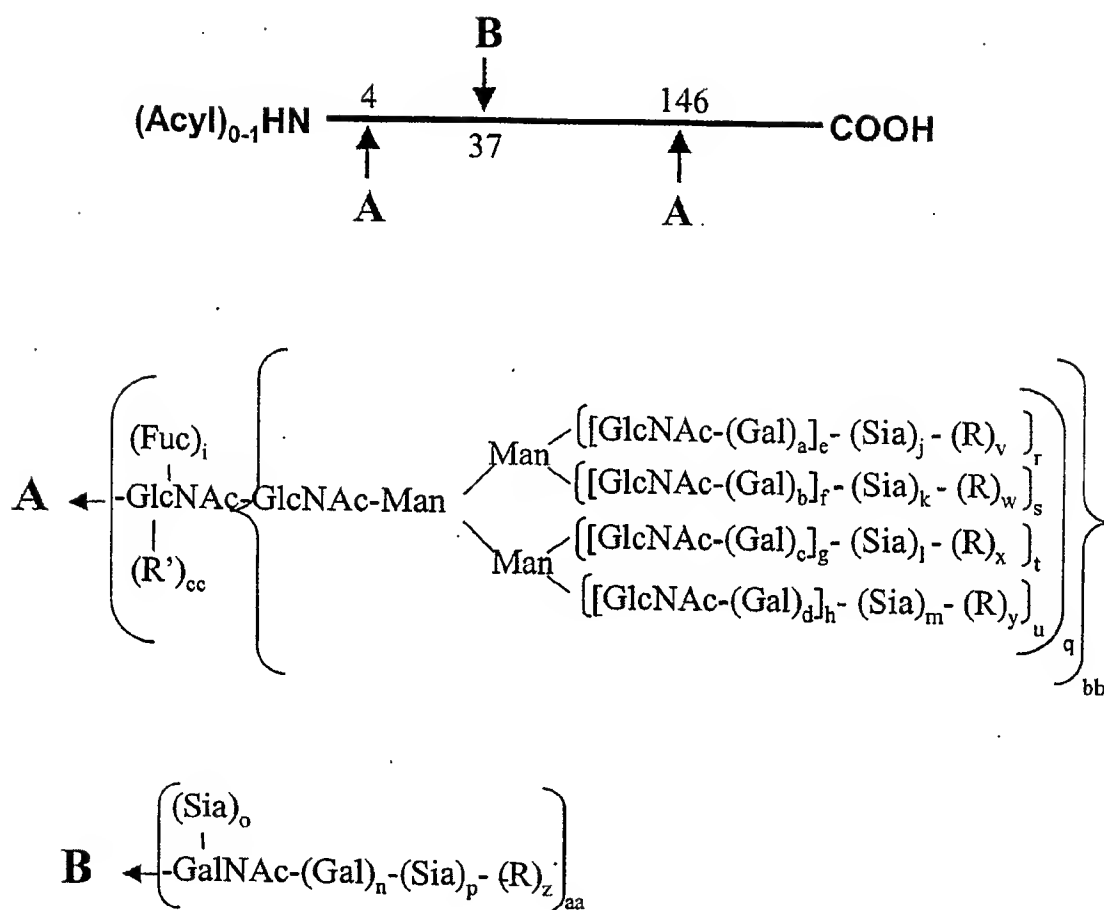


FIG. 46G

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a-d, i, n, q-u, aa, bb, (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-p (independently selected) = 0 to 100.

Cc, v-y = 0;

R = modifying group, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 46H

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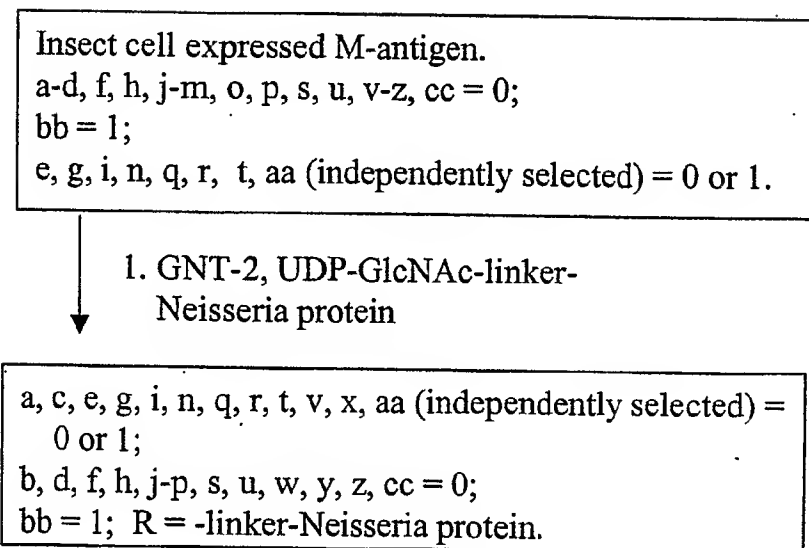


FIG. 46I

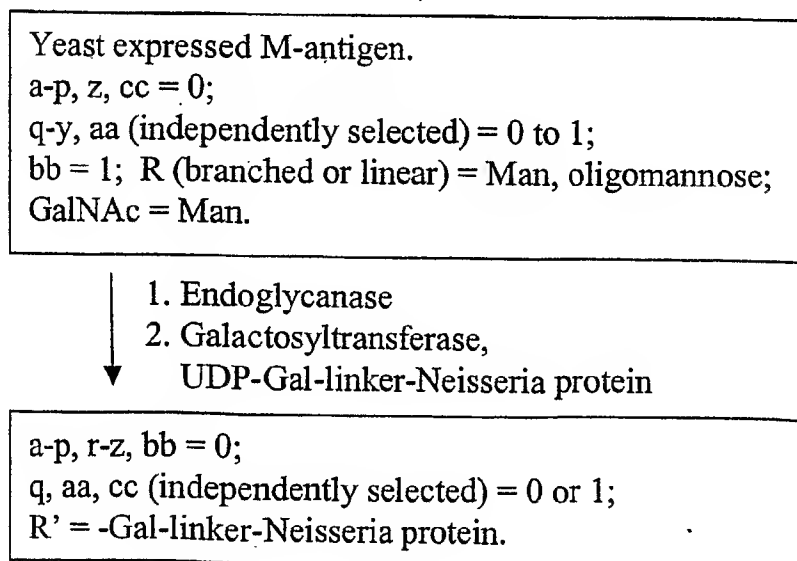


FIG. 46J

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Yeast expressed M-antigen.

a-p, z, cc = 0;

q-y, aa (independently selected) = 0 to 1; bb = 1;

R (branched or linear) = Man, oligomannose;

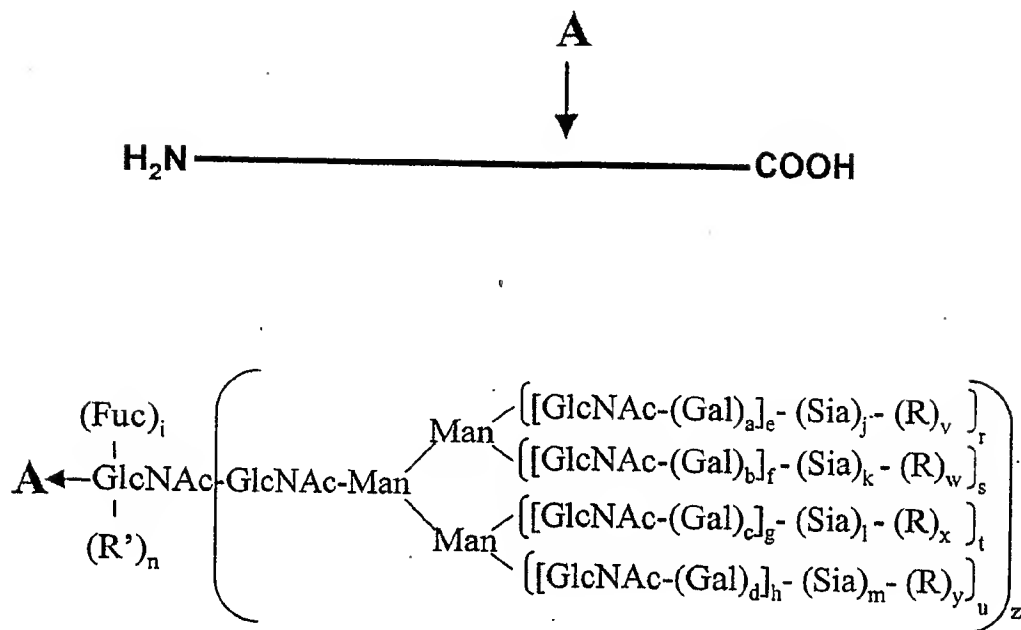
GalNAc = Man.

- 
1. mannosidases
  2. GNT 1 & 2, UDP-GlcNAc
  3. UDP-Gal, Galactosyltransferase,
  4. CMP-SA, sialyltransferase

a, c, e, g, j, l, q, r, t, aa (independently selected) = 0 or 1;  
b, d, f, h, k, m-p, s, u-z, cc = 0; bb = 1.

FIG. 46K

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a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 47A



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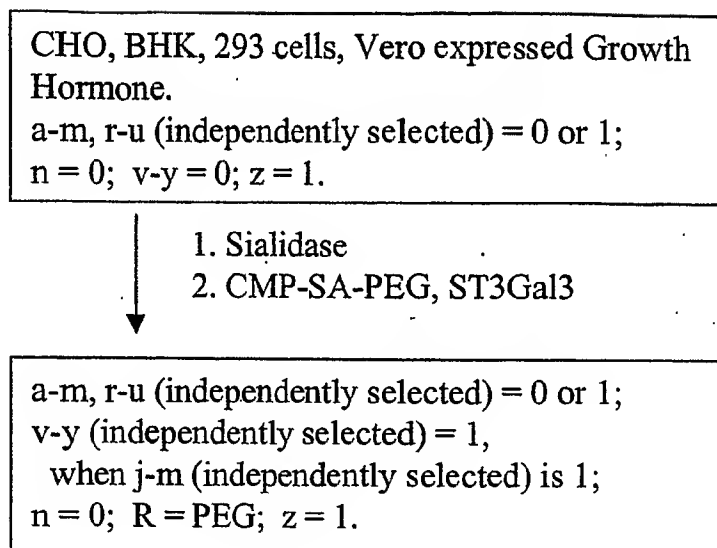


FIG. 47B

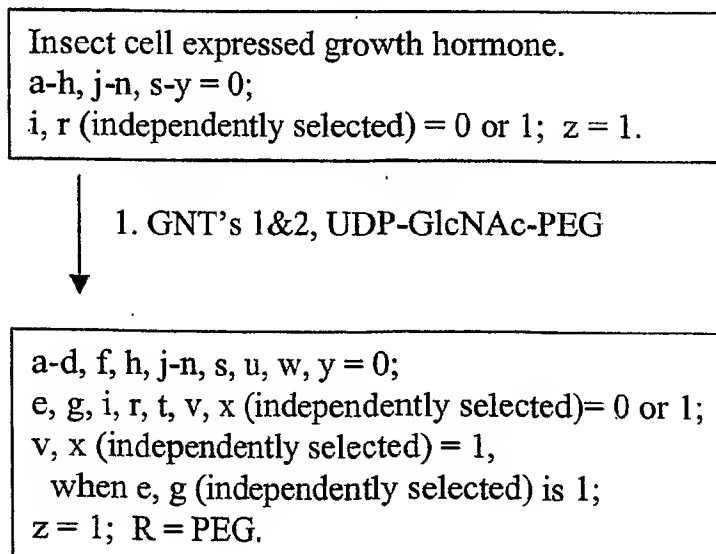


FIG. 47C

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Yeast expressed growth hormone.

a-n = 0; r-y (independently selected) = 0 to 1;

z = 1;

R (branched or linear) = Man, oligomannose or polysaccharide.

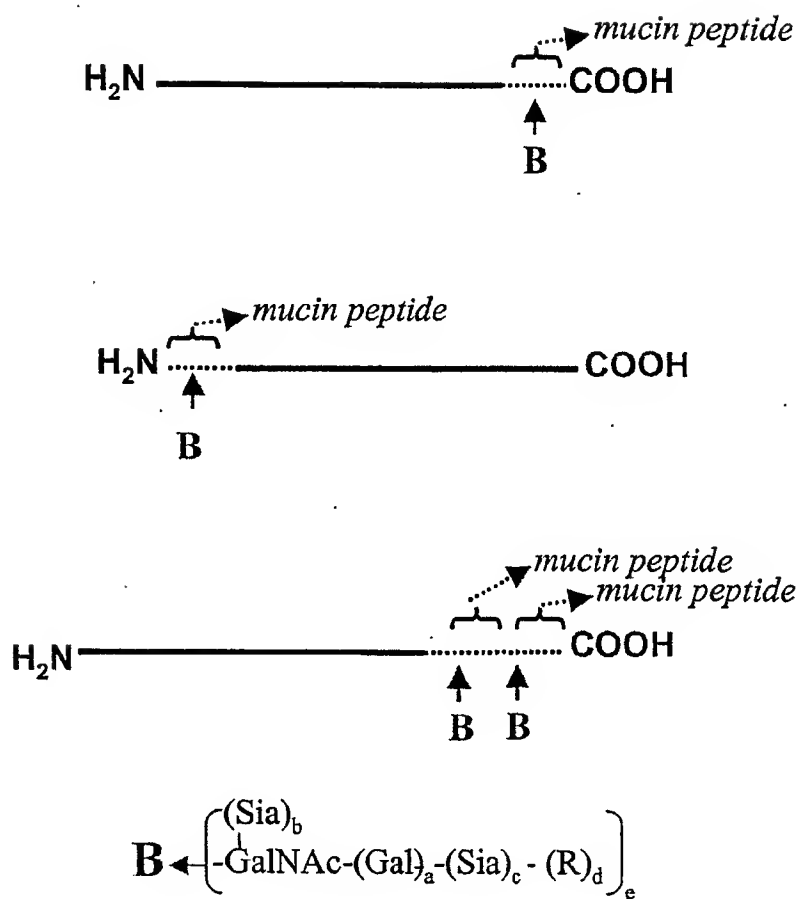
1. Endo-H

2. Galactosyltransferase, UDP-Gal-PEG

a-m, r-z=0; n = 1; R' = -Gal-PEG.

FIG. 47D

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a-c, e (independently selected) = 0 or 1;  
d = 0;  
R = modifying group, mannose, oligo-mannose.

FIG. 47E

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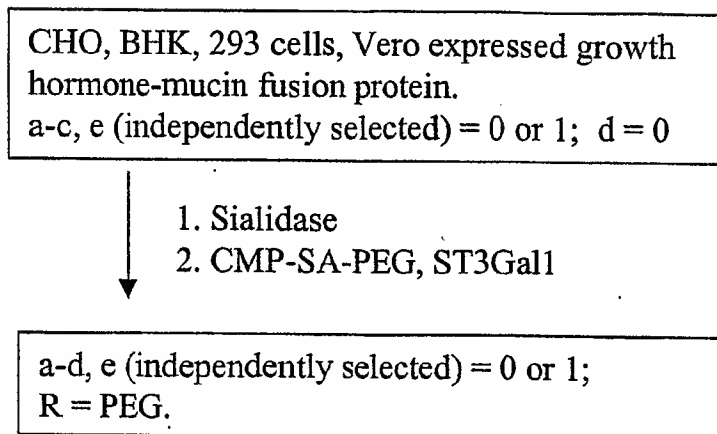


FIG. 47F

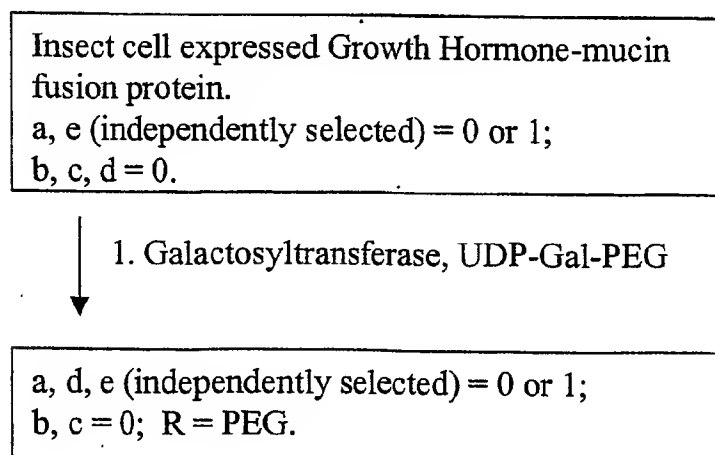


FIG. 47G

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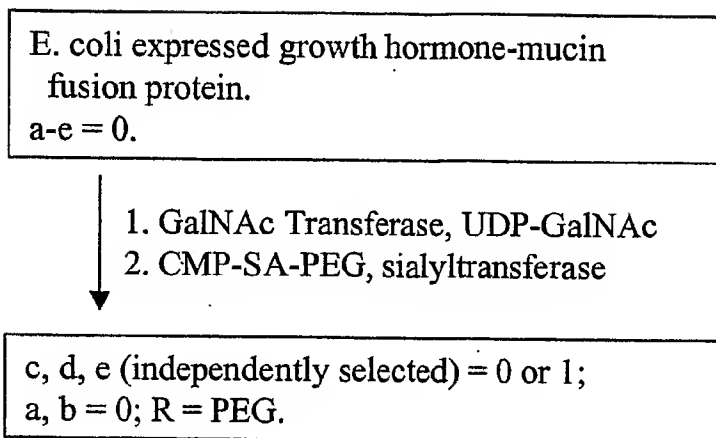


FIG. 47H

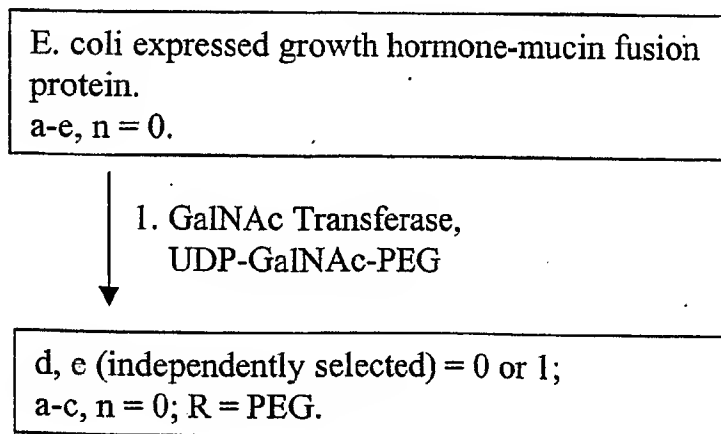


FIG. 47I

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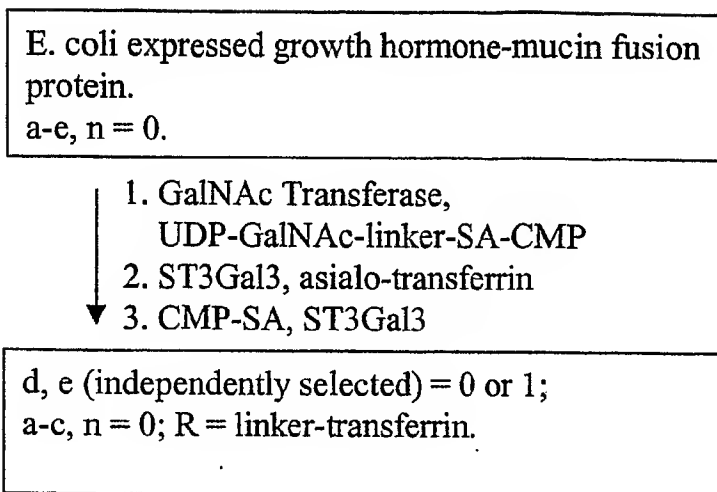


FIG. 47J

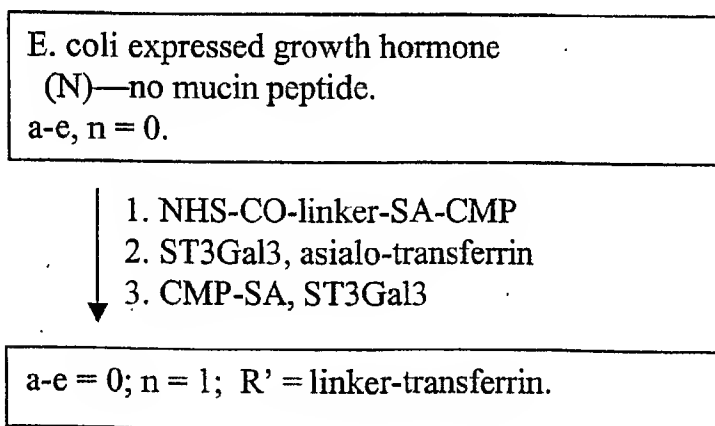
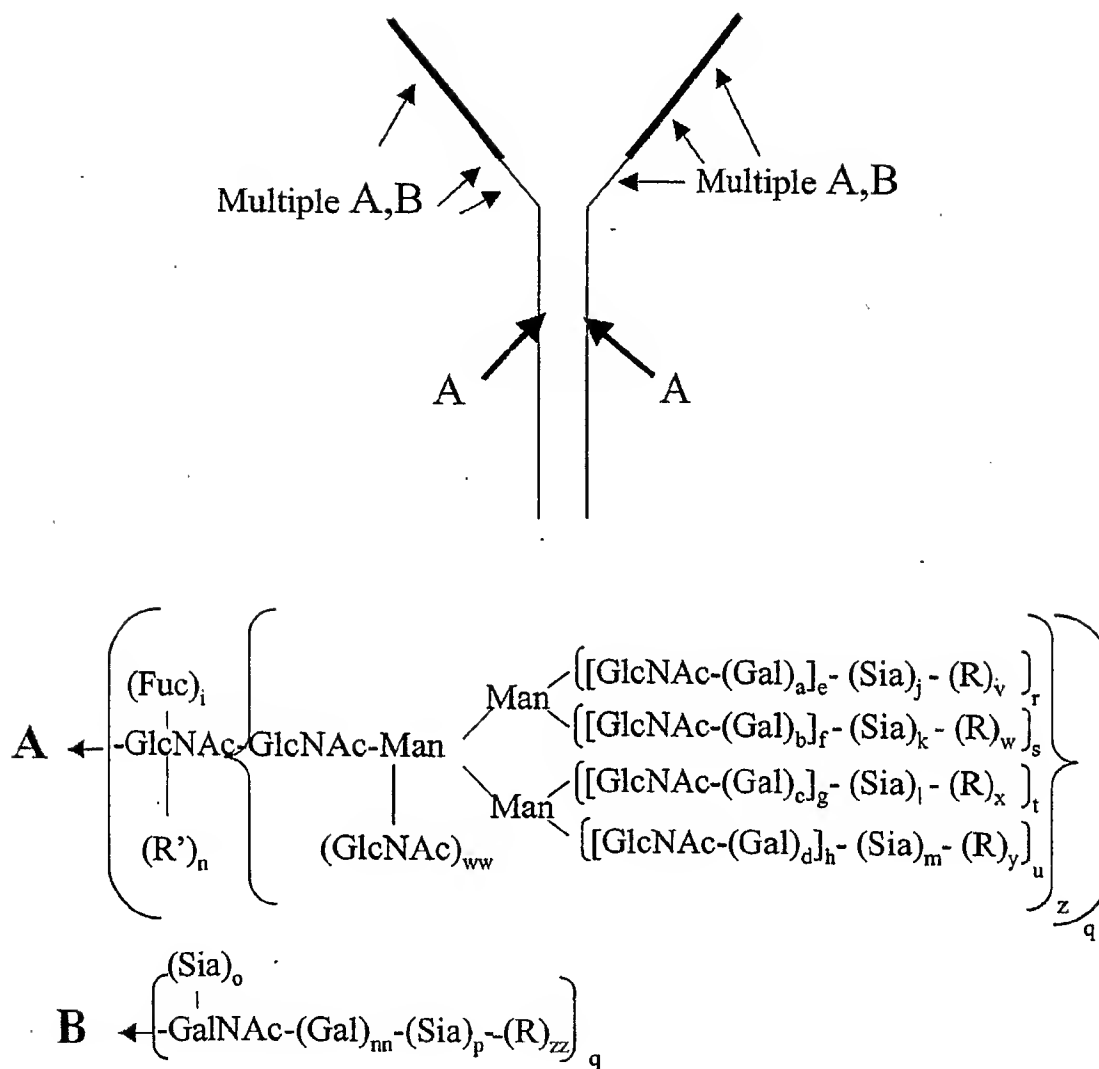


FIG. 47K

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a-d, i-m, q-u, w, z, nm, ww, zz (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

$$n, v-y = 0;$$

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 48A

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CHO, BHK, 293 cells, Vero or transgenic animals  
expressed TNF Receptor IgG Fusion.  
a-m, o-u, aa (independently selected) = 0 or 1;  
n = 1; v-z = 0.

- ↓  
1. CMP-SA, ST3Gal1  
2. galactosyltransferase, UPD-Gal  
3. CMP-SA-PEG, ST3Gal3

a-m, o-u, v-y, aa (independently selected) = 0 or 1;  
n = 1; z = 0; R = PEG.

FIG. 48B

CHO, BHK, 293 cells, Vero expressed  
TNF Receptor IgG Fusion.  
a-m, o-u, aa (independently selected) = 0 or 1;  
n = 1; v-z = 0.

- ↓  
1. sialidase  
2. CMP-SA-PEG, ST3Gal1

a-i, p-u, z, aa (independently selected) = 0 or 1;  
n = 1; o, j-m, v-y = 0; R = PEG.

FIG. 48C



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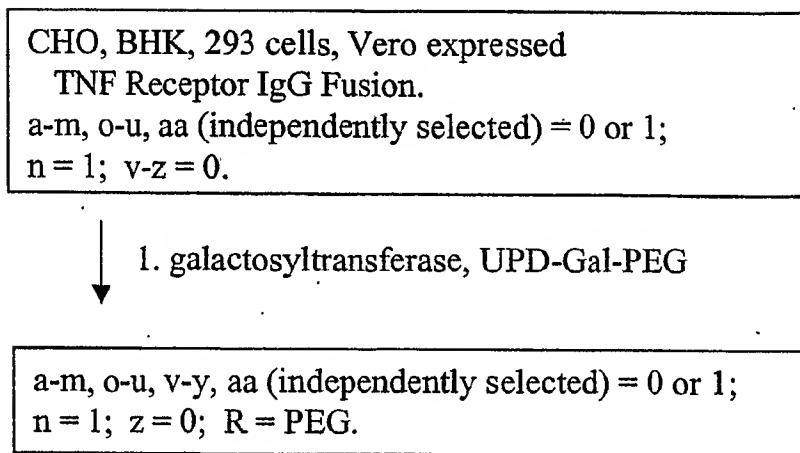


FIG. 48D

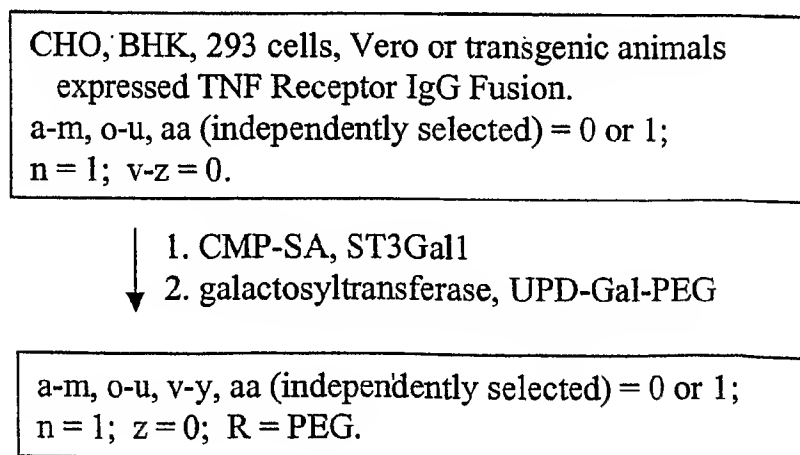


FIG. 48E

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CHO, BHK, 293 cells, Vero or transgenic animals  
expressed TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;  
n = 1; v-z = 0.

↓  
1. CMP-SA-levulinate, ST3Gal1  
2. H<sub>4</sub>N<sub>2</sub>-PEG

a-m, o-u, v-y, aa (independently selected) = 0 or 1;  
n = 1; z = 0; R = PEG.

FIG. 48F

CHO, BHK, 293 cells, Vero expressed  
TNF Receptor IgG Fusion.

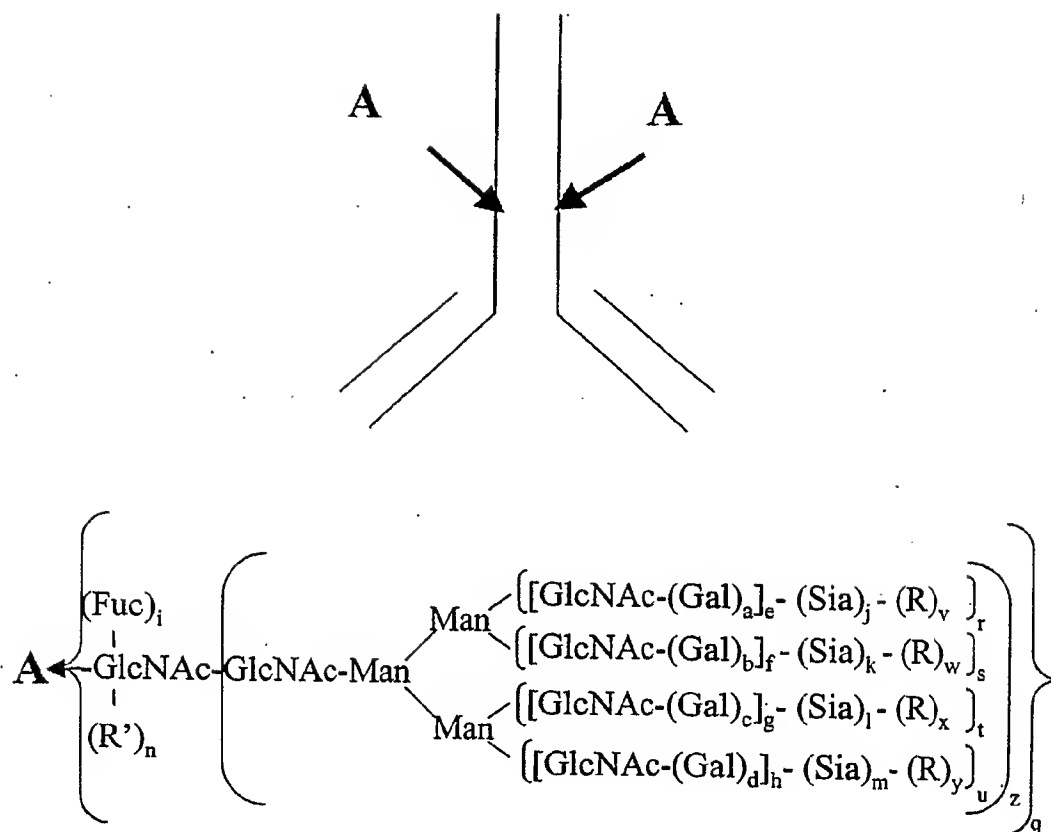
a-m, o-u, aa (independently selected) = 0 or 1;  
n = 1; v-z = 0.

↓  
1. CMP-SA-PEG,  $\alpha$ 2,8-ST

a-i, o, q-u, v-z, aa (independently selected) = 0 or 1;  
n = 1; j-m, p (independently selected) = 0 to 2;  
v-z (independently selected) = 1,  
when j-m, p (independently selected) is 2;  
R = PEG.

FIG. 48G

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a-d, i, l, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-k (independently selected) = 0 or 1.

M = 0 to 20.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 49A

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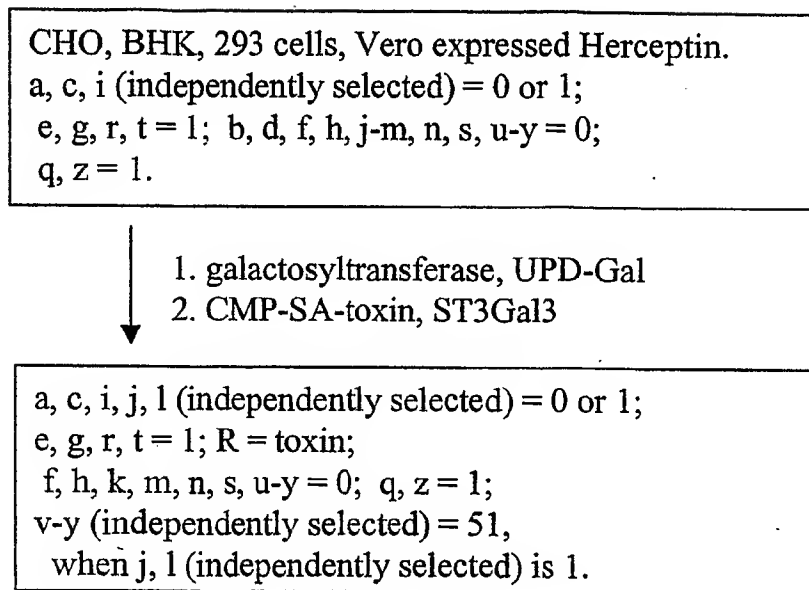


FIG. 49B

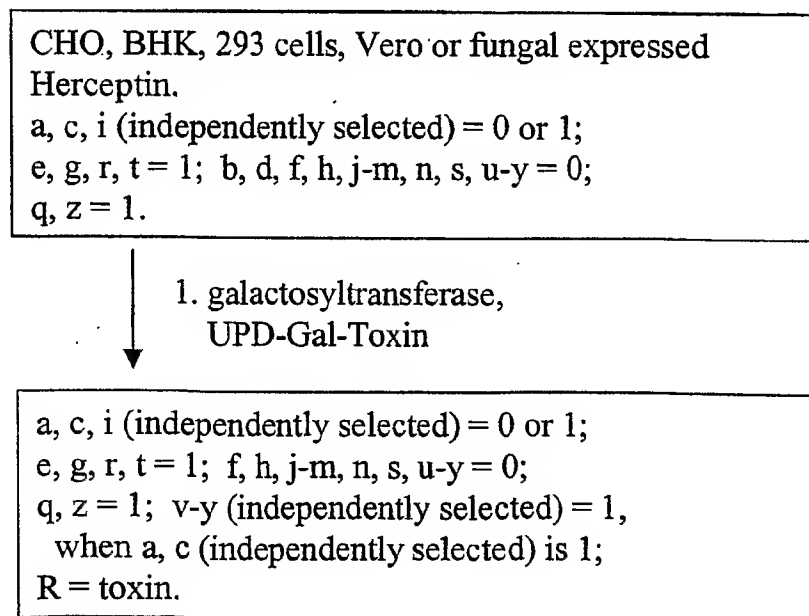


FIG. 49C

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Fungi expressed Herceptin.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

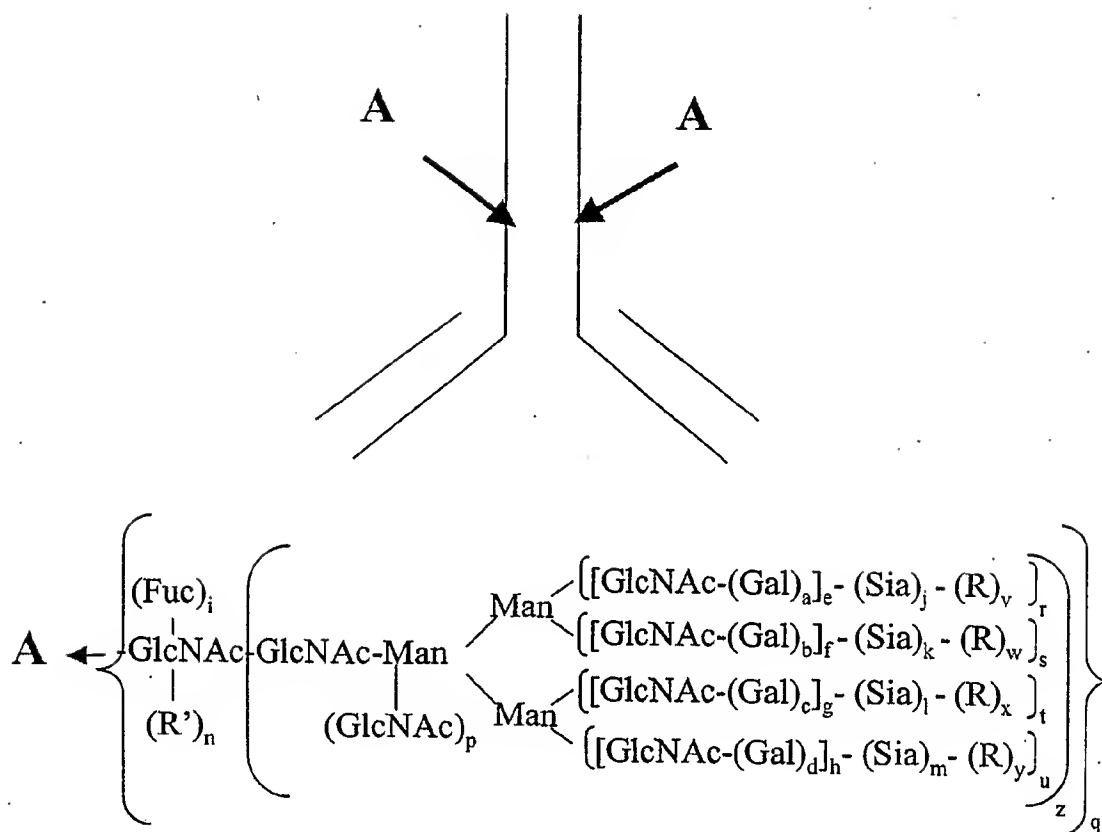
- ↓
1. Endo-H
  2. Galactosyltransferase, UDP-Gal
  3. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 49D

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a-d, i, p-u, (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 50A

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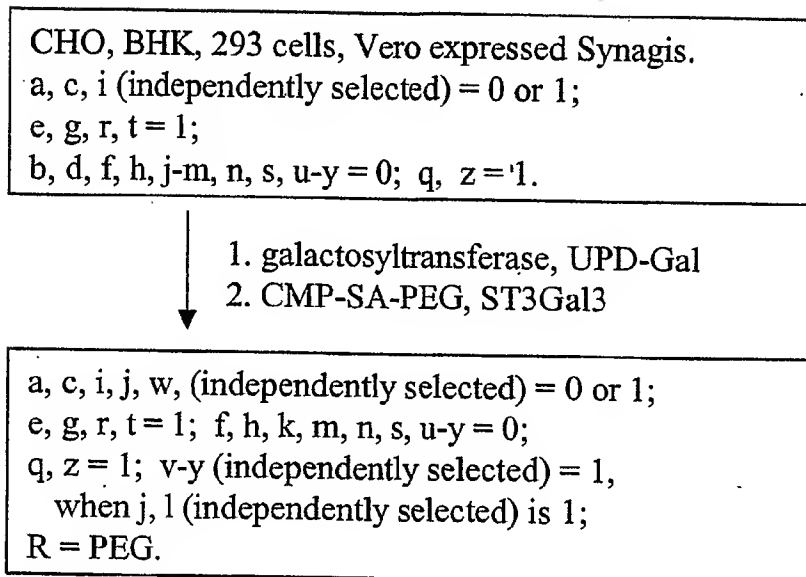


FIG. 50B

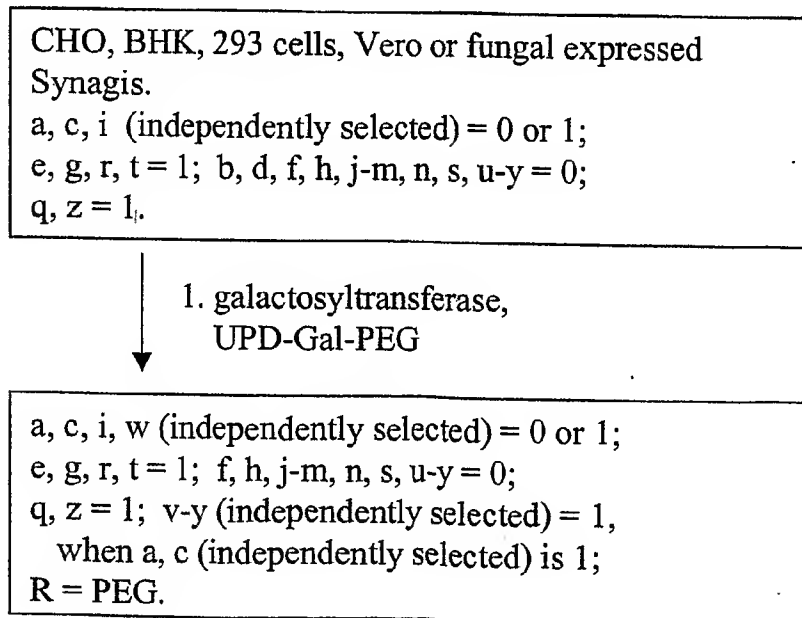


FIG. 50C

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Fungi expressed Synagis.  
e, g, i, r, t (independently selected) = 0 or 1;  
a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

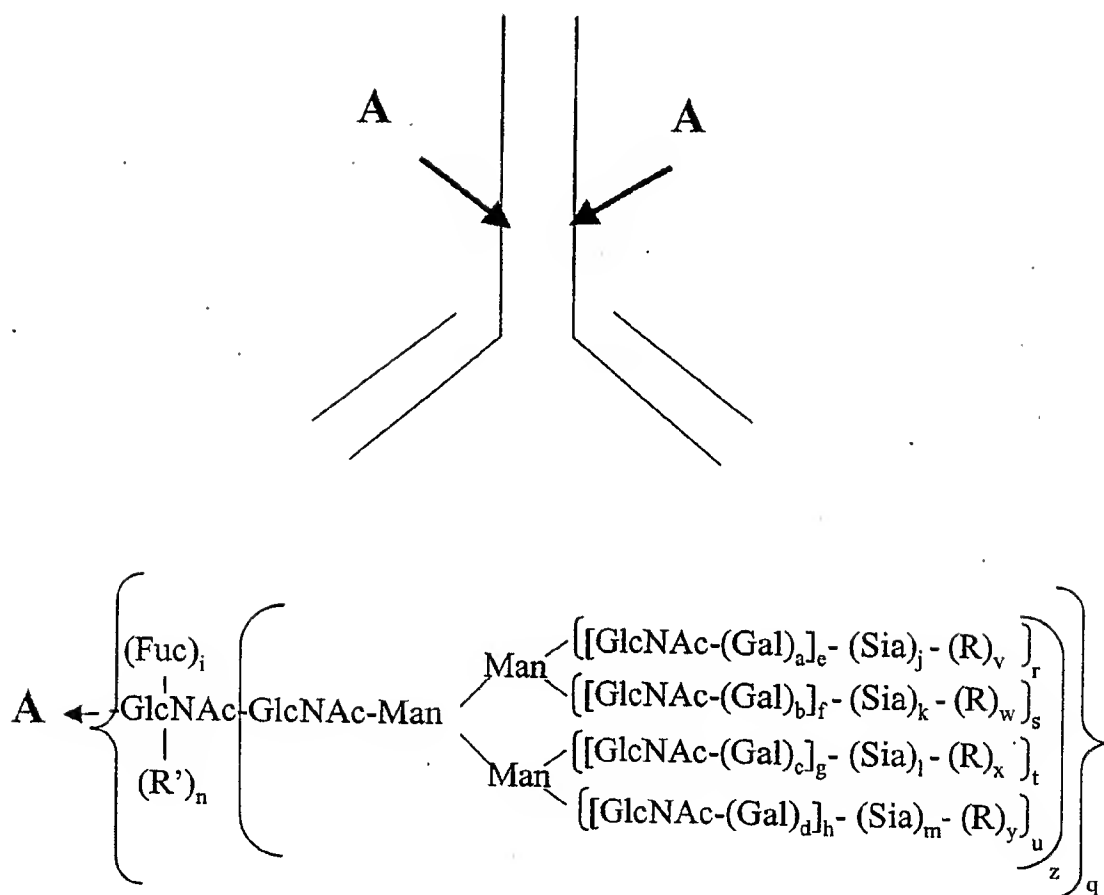
- ↓  
1. Endo-H  
2. Galactosyltransferase, UDP-Gal  
3.. CMP-SA-PEG, ST3Gal3

a-m, r-z = 0; q, n = 1; R' = -Gal-Sia-PEG.

FIG. 50D



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a-d, i, q-u, w (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 51A

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CHO, BHK, 293 cells, Vero expressed Remicade.  
 a, c, i (independently selected) = 0 or 1;  
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;  
 q, z = 1.



1. galactosyltransferase, UPD-Gal
2. CMP-SA-PEG, ST3Gal3

a, c, i, j, l (independently selected) = 0 or 1;  
 e, g, r, t = 1; f, h, k, m, n, s, u-y = 0;  
 q, z = 1; v-y (independently selected) = 1,  
 when j, l (independently selected) is 1;  
 R = PEG.

FIG. 51B

CHO, BHK, 293 cells, Vero or fungal expressed Remicade.  
 a, c, i (independently selected) = 0 or 1;  
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;  
 q, z = 1.



1. galactosyltransferase,  
UPD-Gal-PEG

a, c, i (independently selected) = 0 or 1;  
 e, g, r, t = 1; f, h, j-m, n, s, u-y = 0;  
 q, z = 1; v-y (independently selected) = 1,  
 when a, c (independently selected) is 1;  
 R = PEG.

FIG. 51C

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Fungi expressed Remicade.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

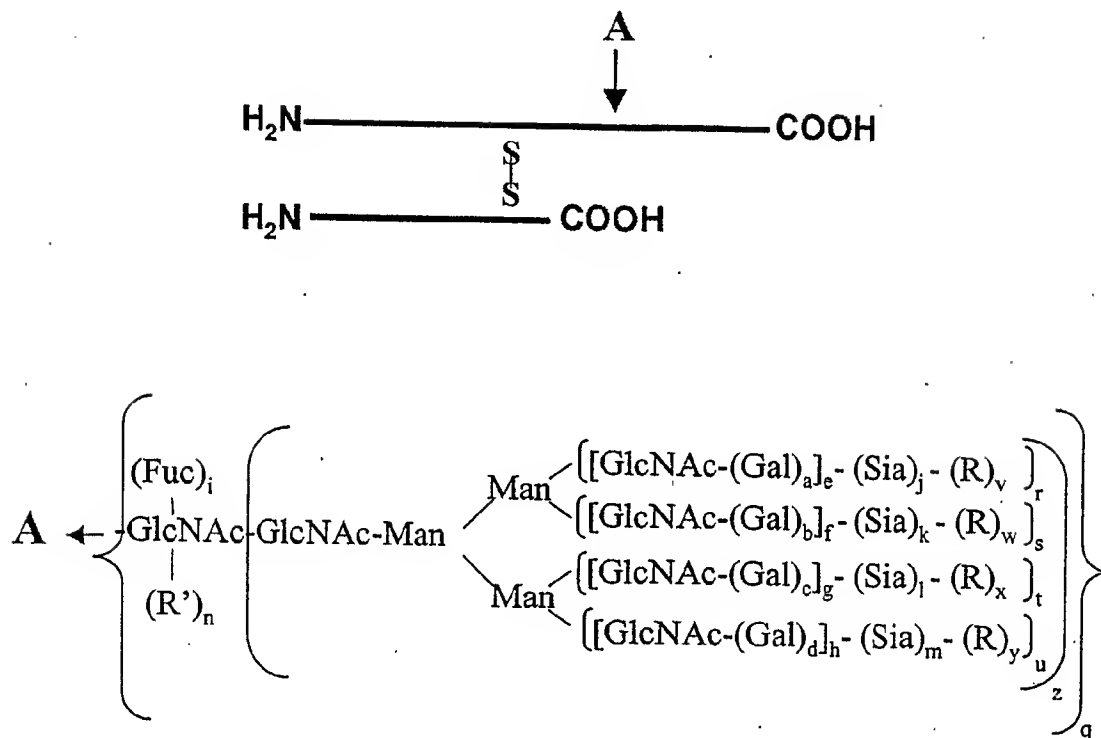
- ↓
1. Endo-H
  2. Galactosyltransferase, UDP-Gal
  - 3.. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 51D

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 52A

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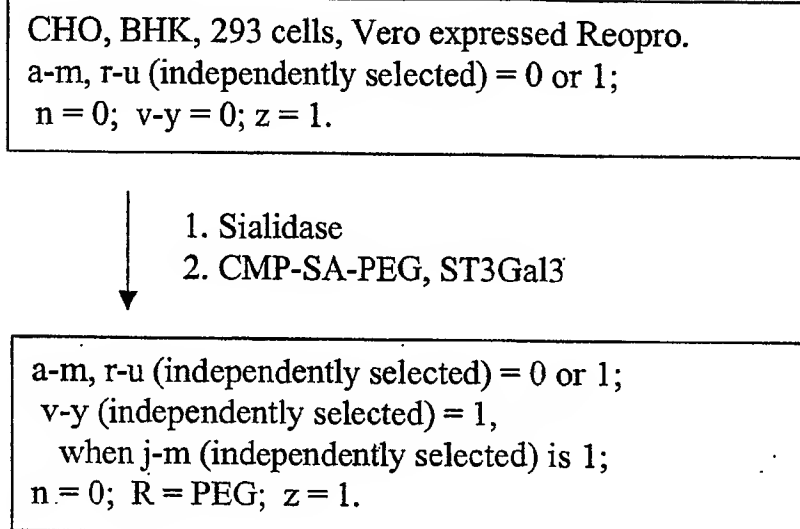


FIG. 52B

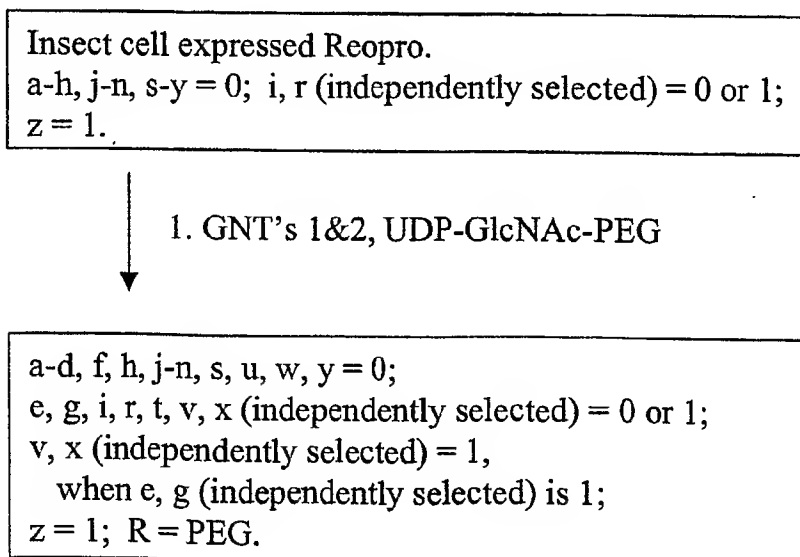


FIG. 52C

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Yeast expressed Reopro.  
a-n = 0; r-y (independently selected) = 0 to 1;  
z = 1;  
R (branched or linear) = Man, oligomannose or  
polysaccharide.

1. Endo-H  
2. Galactosyltransferase, UDP-Gal-PEG

a-m, r-z= 0; n = 1; R' = -Gal-PEG.

FIG. 52D



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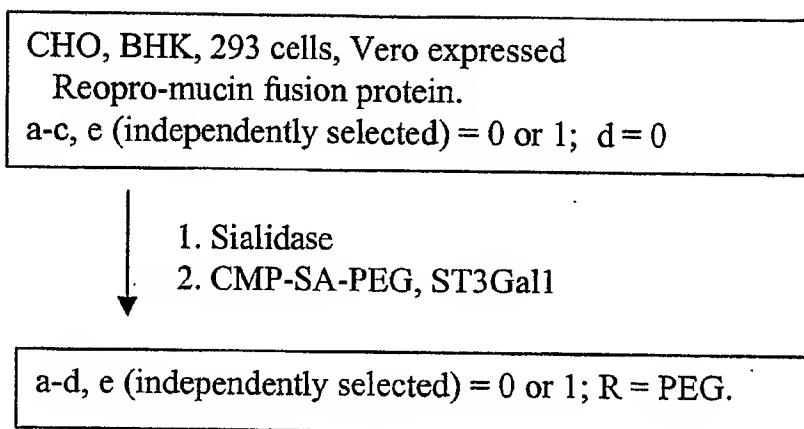


FIG. 52F

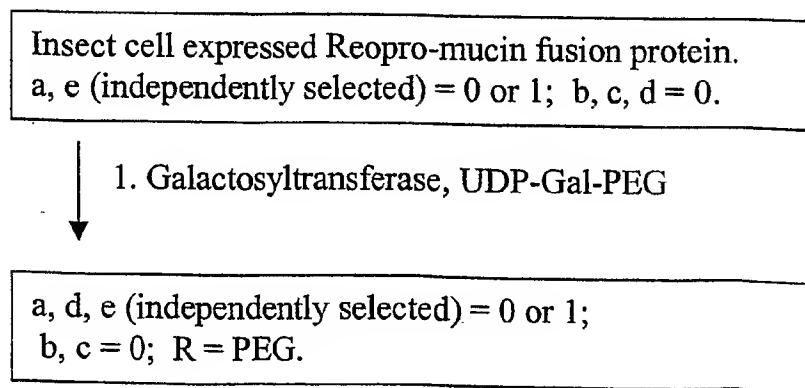


FIG. 52G



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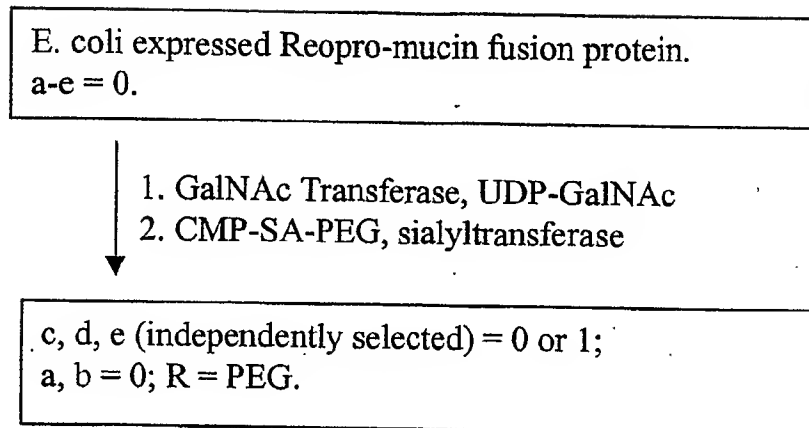
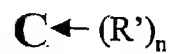
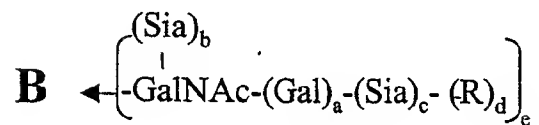
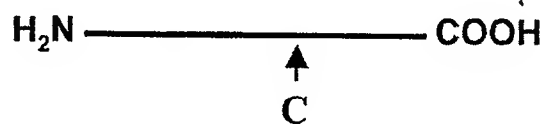
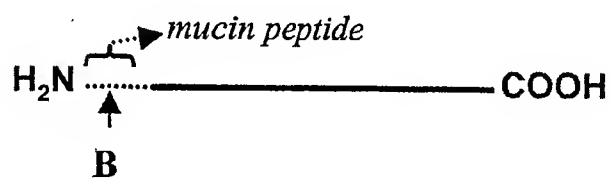
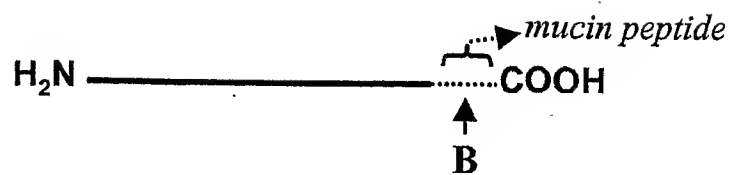


FIG. 52H

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a-c, e (independently selected) = 0 or 1;  
d = 0; R = polymer, linker.

FIG. 52I

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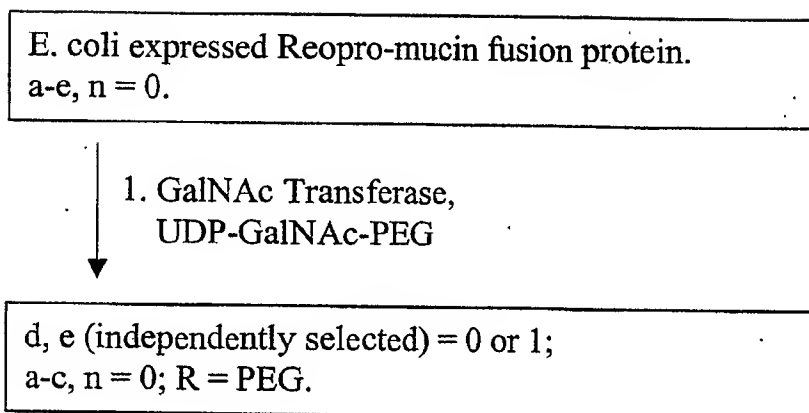


FIG. 52J

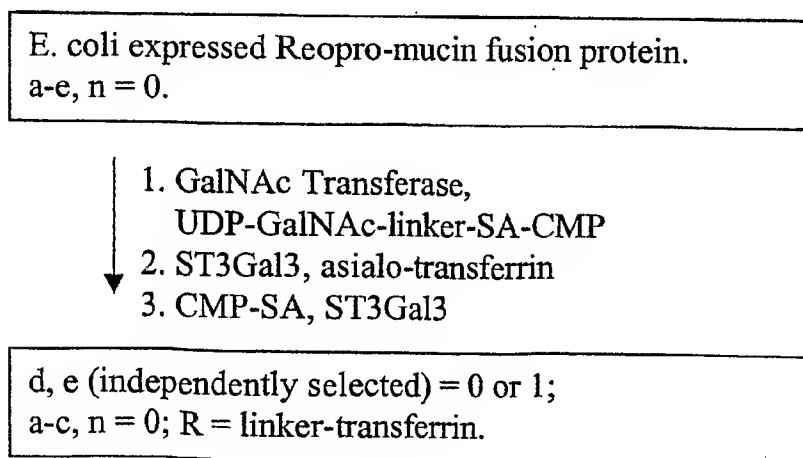


FIG. 52K

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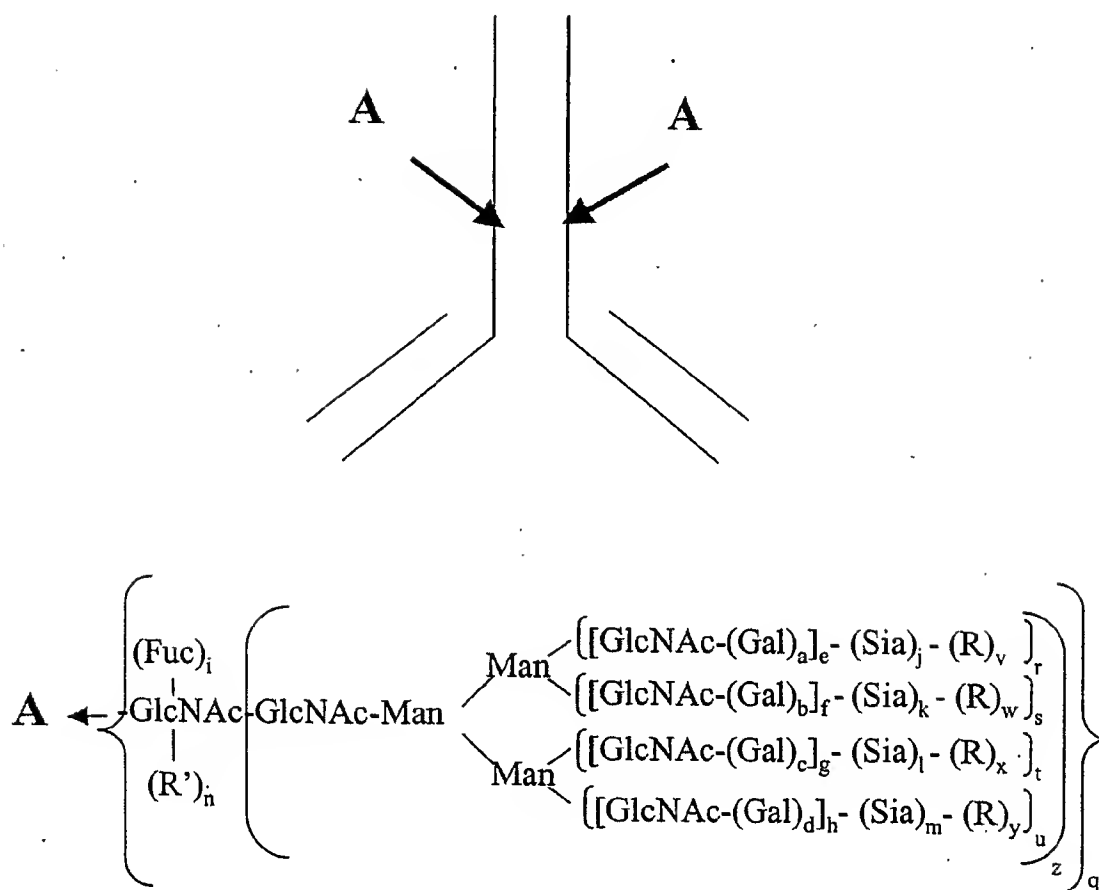
E. coli expressed Reopro(N)—no mucin peptide.  
a-e, n = 0.

- ↓
1. NHS-CO-linker-SA-CMP
  2. ST3Gal3, asialo-transferrin
  3. CMP-SA, ST3Gal3

a-e = 0; n = 1; R' = linker-transferrin.

FIG. 52L

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1; R = polymer, toxin, radioisotope-complex, drug, glycoconjugate.

R' = H, sugar, glycoconjugate.

z

FIG. 53A

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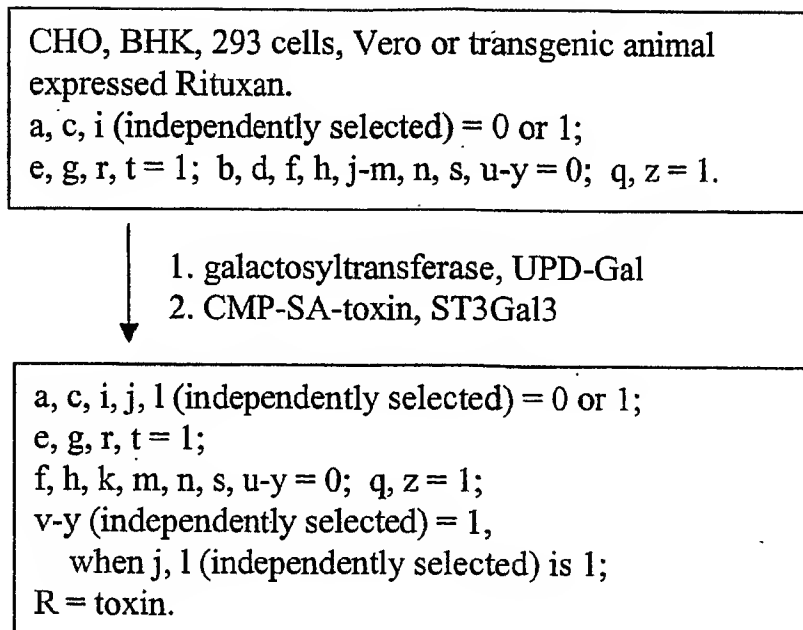


FIG. 53B

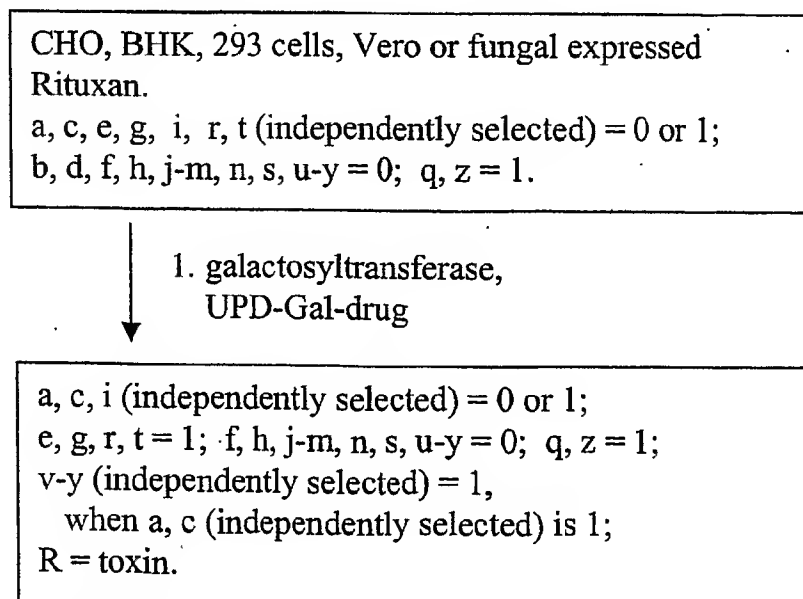


FIG. 53C

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Fungi expressed Rituxan.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

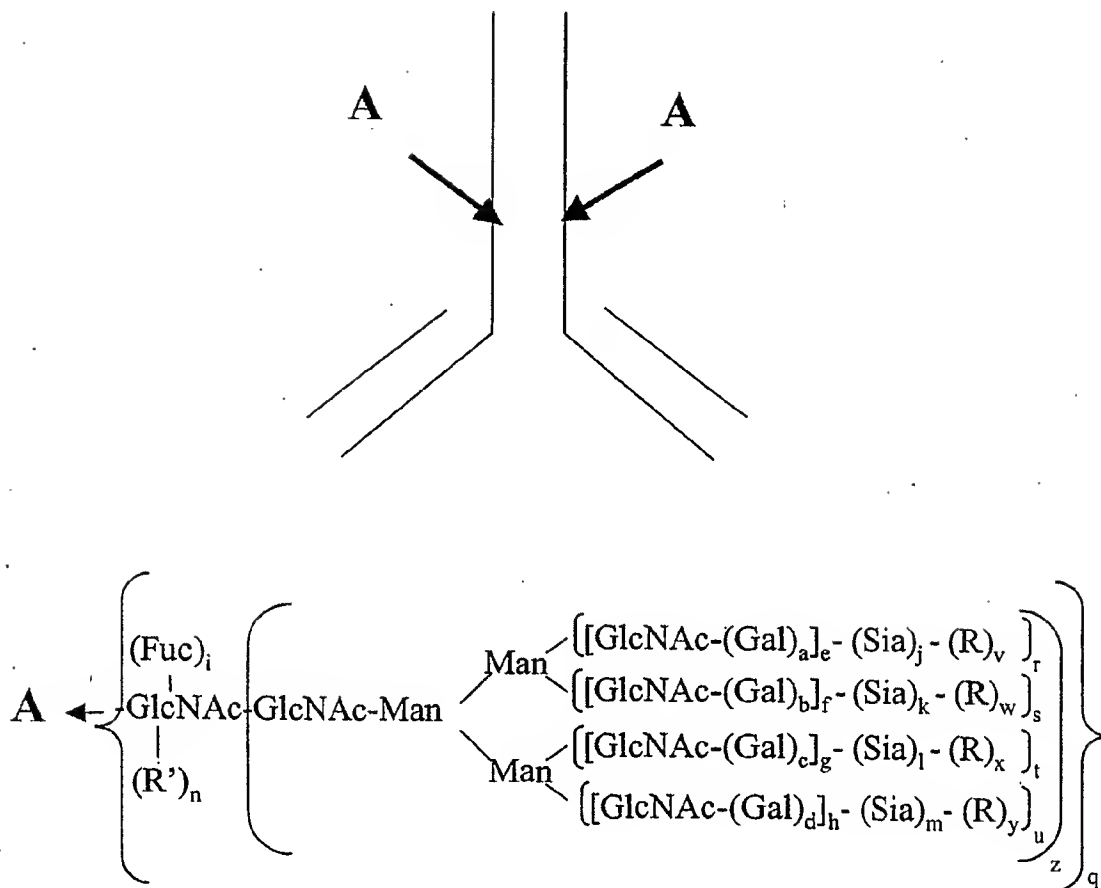
- 1. Endo-H
- 2. Galactosyltransferase, UDP-Gal
- ↓ 3. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 53D

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug,  
glycoconjugate, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 53E



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CHO, BHK, 293 cells, Vero or transgenic animal  
expressed Rituxan.

a, c, i (independently selected) = 0 or 1;  
e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;  
q, z = 1.



1. galactosyltransferase, UPD-Gal
2. CMP-SA-PEG, ST3Gal3

a, c, i, j, l (independently selected) = 0 or 1;  
e, g, r, t = 1; f, h, k, m, n, s, u-y = 0;  
q, z = 1; v-y (independently selected) = 1,  
when j, l (independently selected) is 1;  
R = PEG.

FIG. 53F

Fungi, yeast or CHO expressed Rituxan.

e, g, i, r, t, v, x (independently selected) = 0 or 1;  
a-d, f, h, j-m, n, s, u, w, y = 0; q, z = 1;  
R (independently selected) = mannose, oligomannose,  
polymannose.

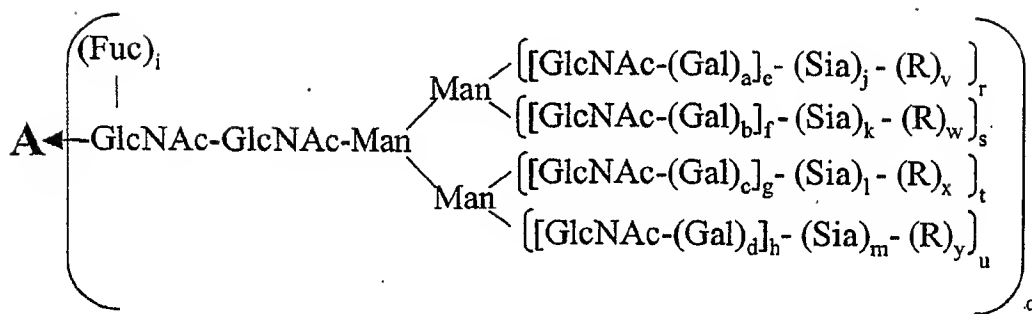
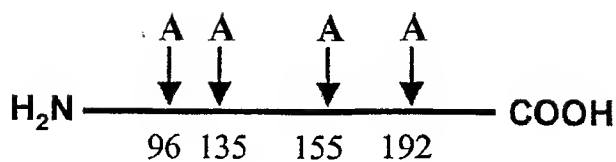


1. mannosidases (alpha and beta)
2. GNT-I,II, UDP-GlcNAc
3. Galactosyltransferase, UDP-Gal-radioisotope

a-m, r-z = 0; q, n = 1;  
R' = -Gal-radioisotope complex.

FIG. 53G

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = mannose, polymer.

FIG. 54A

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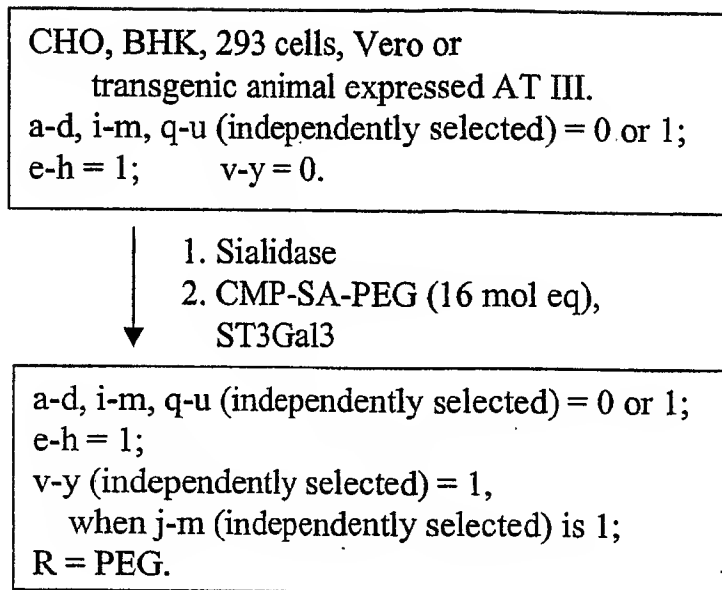


FIG. 54B

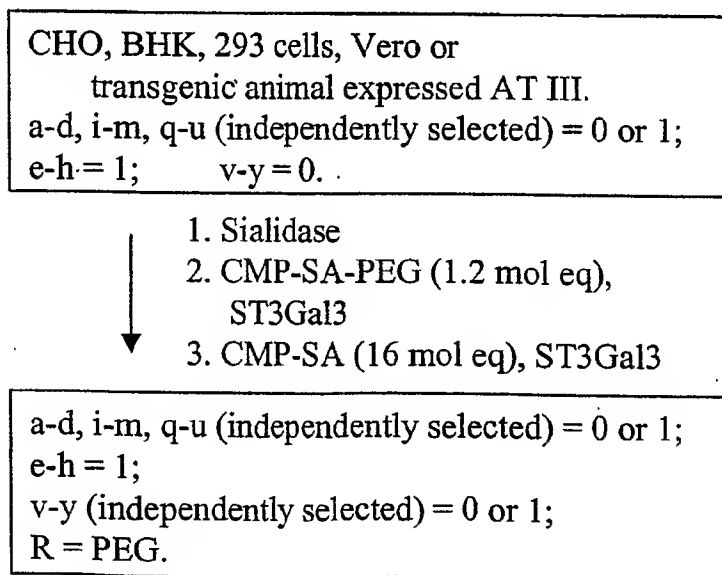


FIG. 54C

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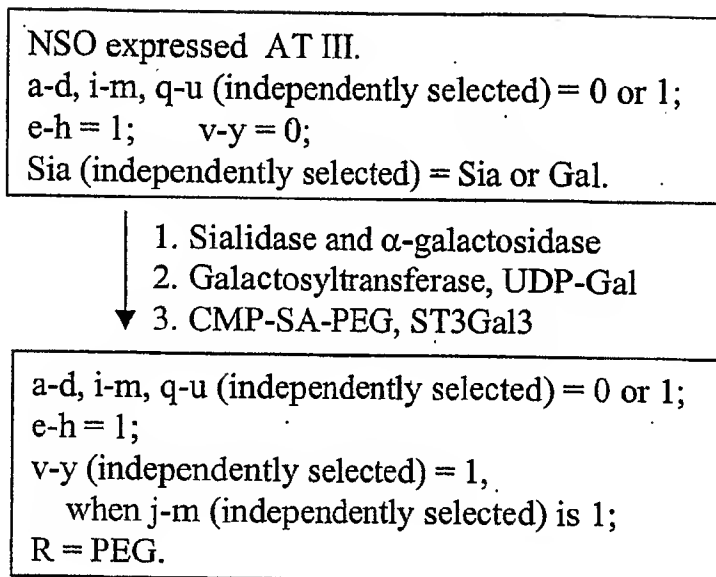


FIG. 54D

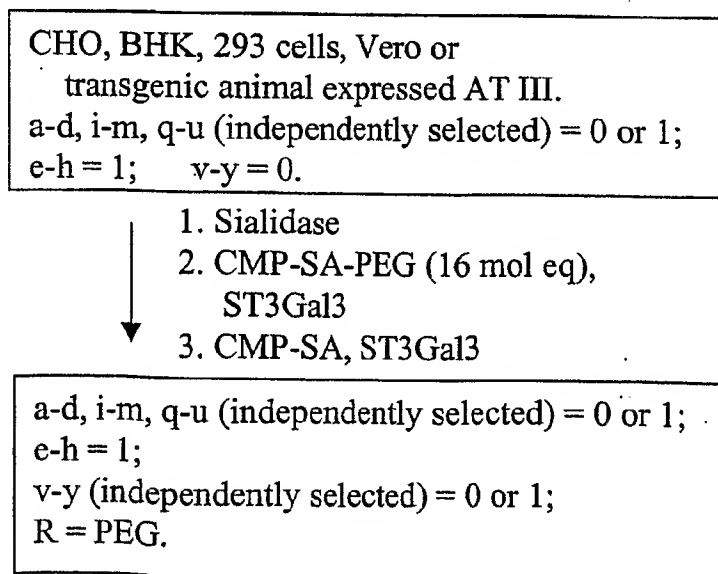


FIG. 54E

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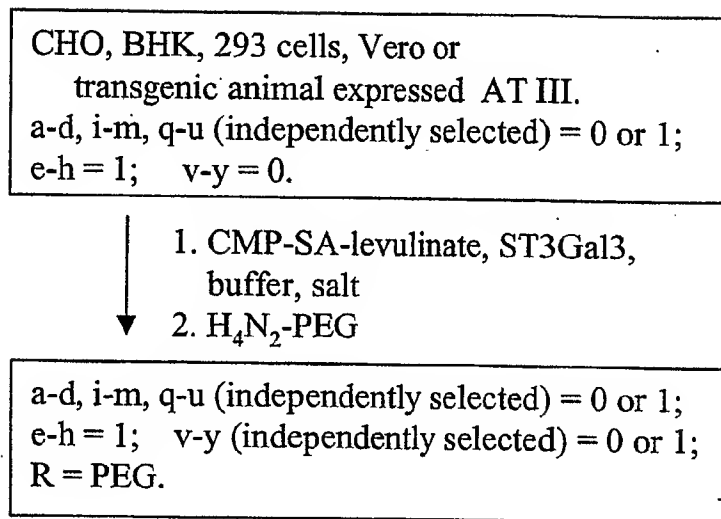


FIG. 54F

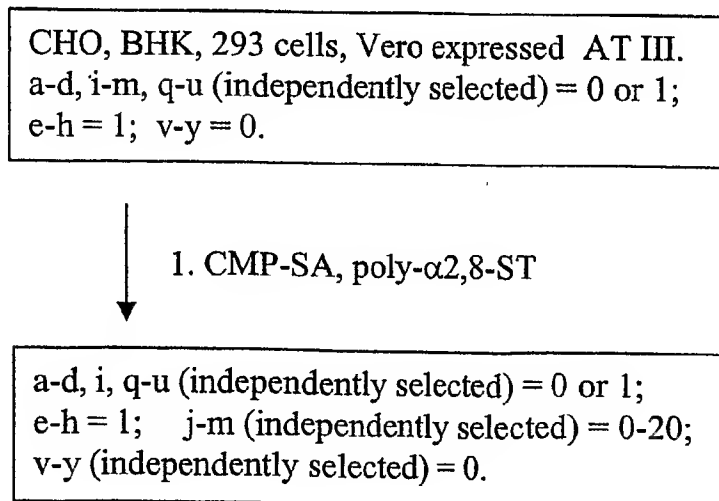
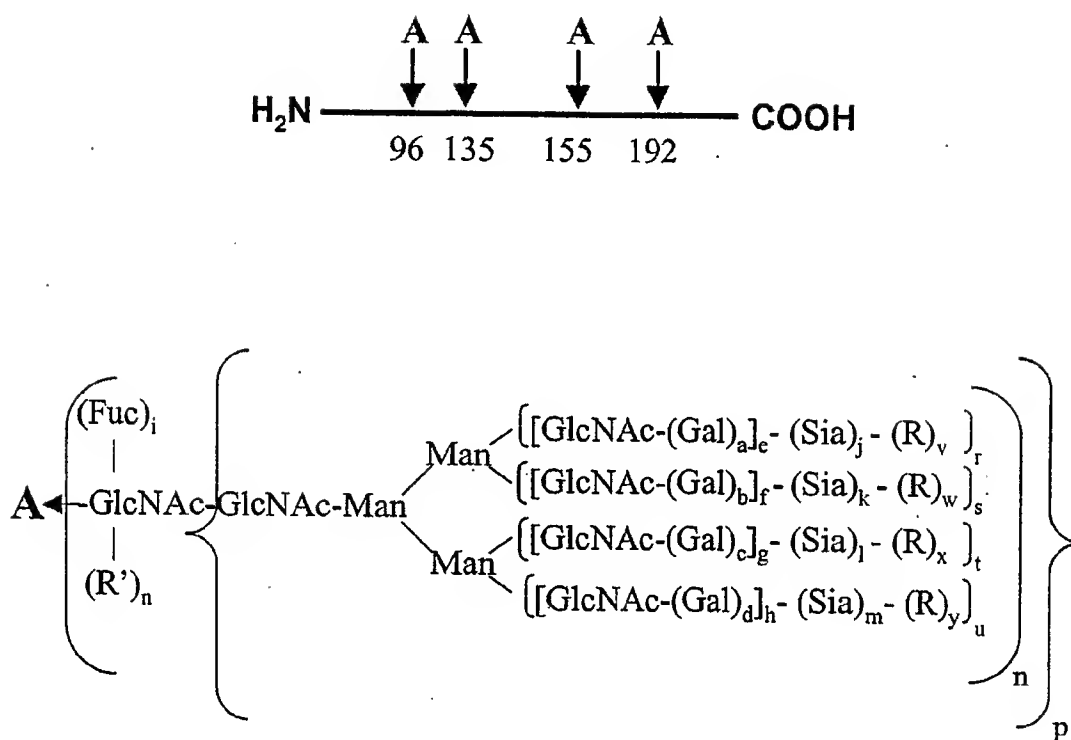


FIG. 54G

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a-d, i, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

$$v-y = 0 \text{ to } 100.$$

R = polymer, linker, mannose.

R' = H, sugar, glycoconjugate.

FIG. 54H

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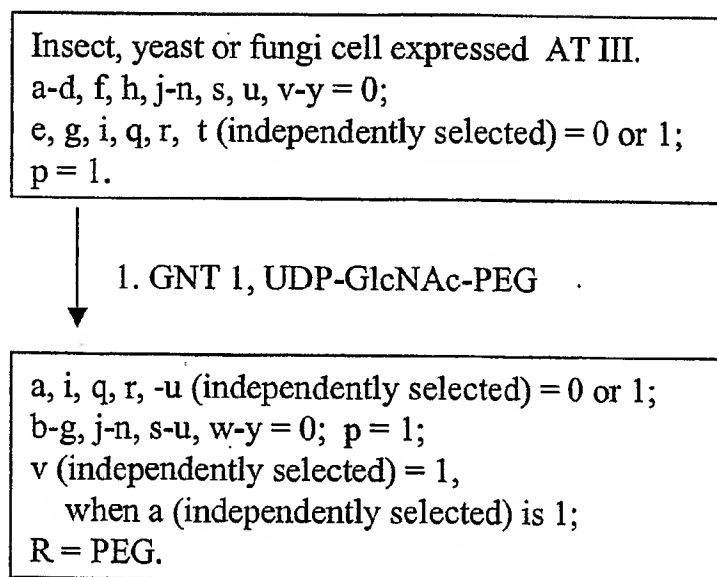


FIG. 54I

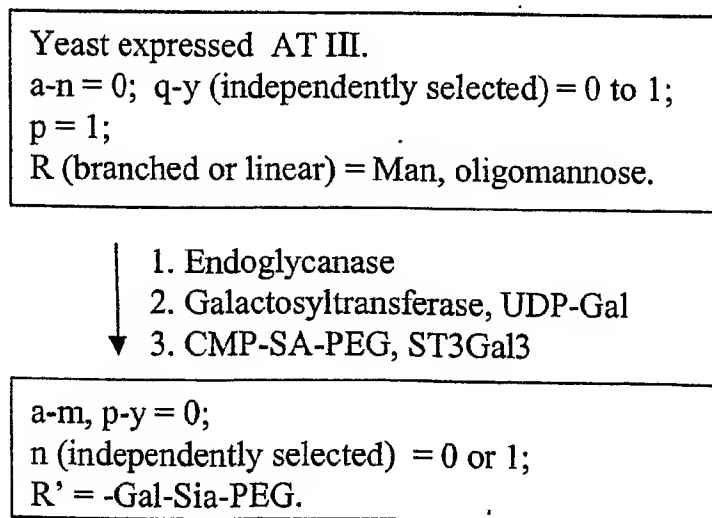


FIG. 54J

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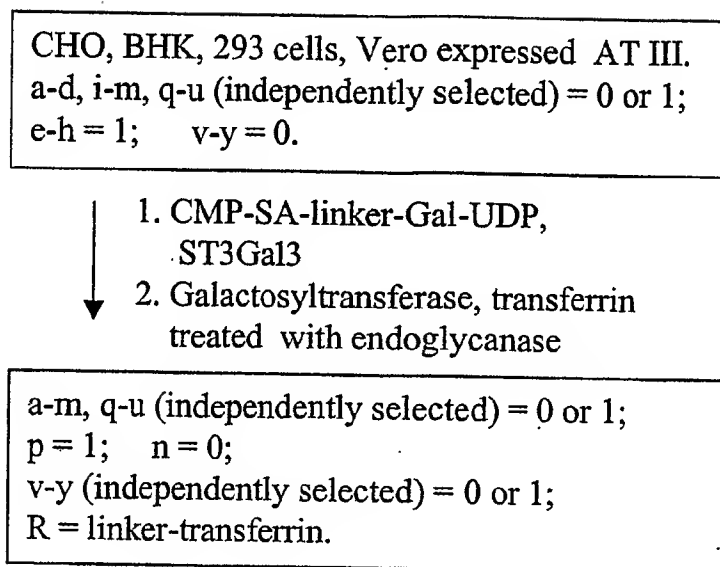
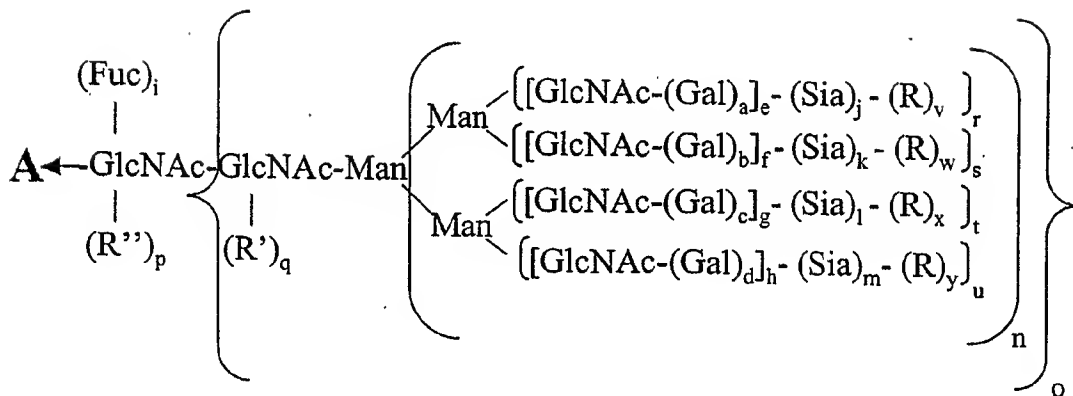
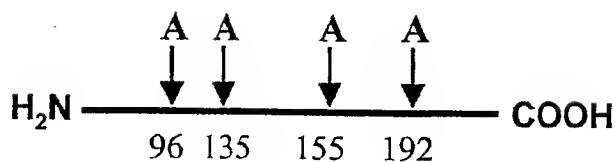


FIG. 54K



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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer.

R', R'' (independently selected) = sugar, glycoconjugate.

FIG. 54L

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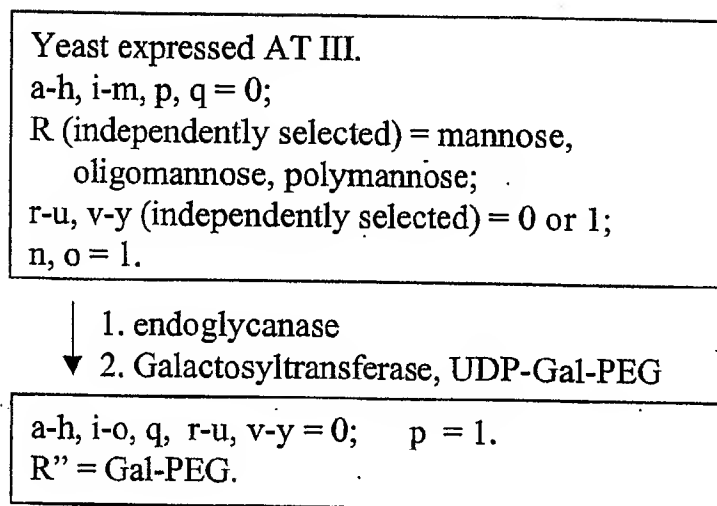


FIG. 54M

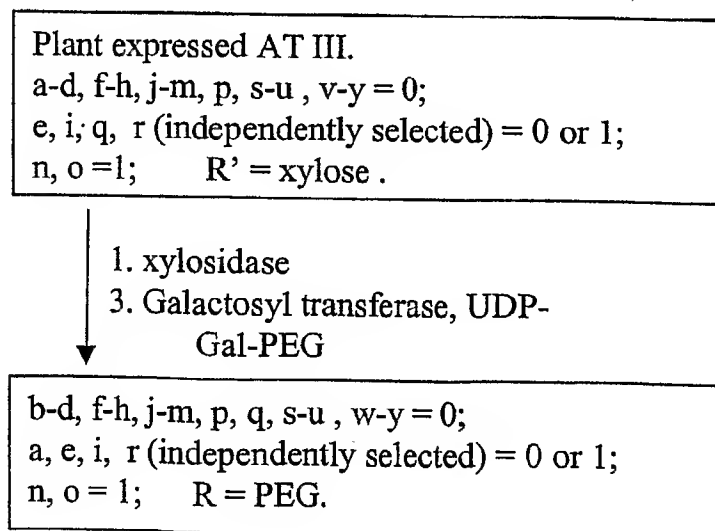


FIG. 54N

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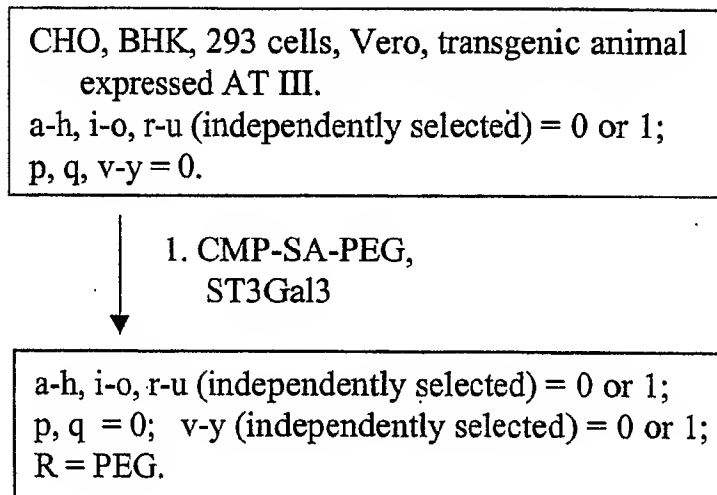
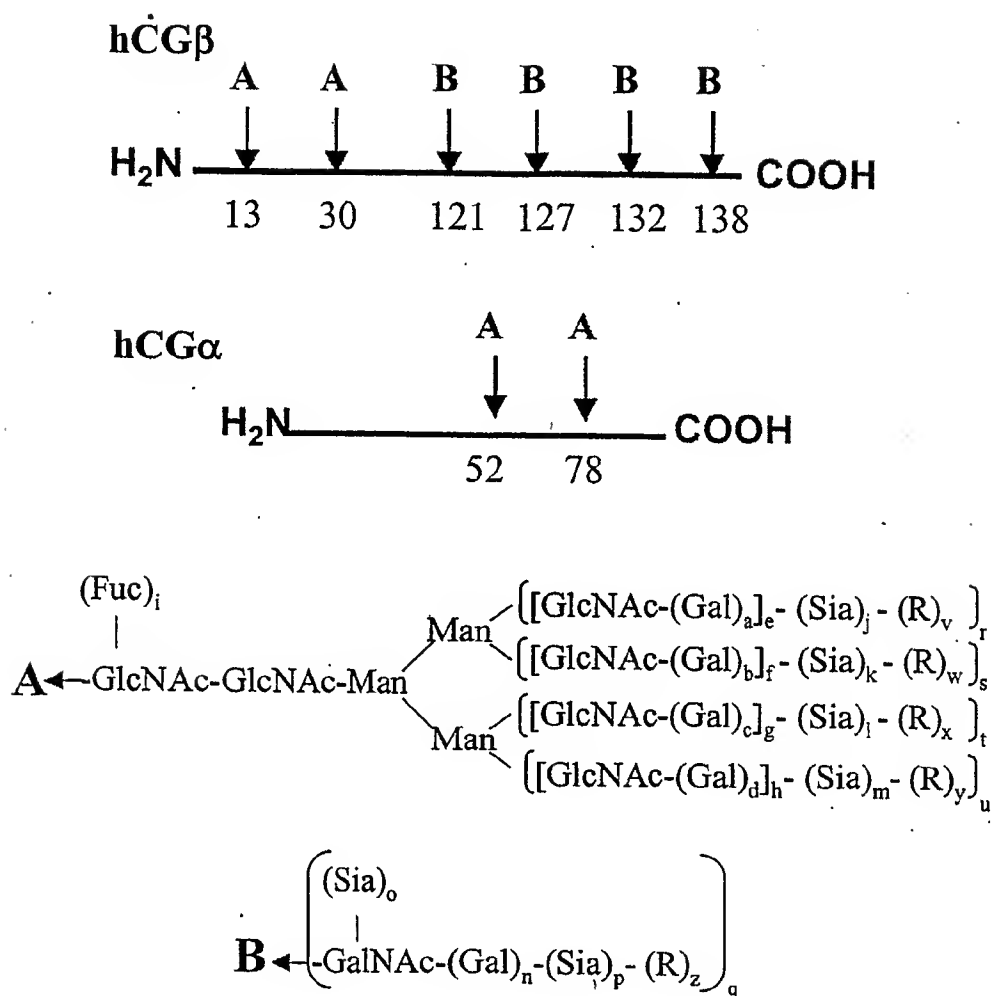


FIG. 540

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a-d, i, n-u (independently selected) = 0 or 1.  
 e-h (independently selected) = 0 to 4.  
 j-m (independently selected) = 0 to 20.  
 v-z = 0; R = polymer

FIG. 55A